

Member State of OIML  
United Kingdom of Great Britain  
and Northern Ireland

OIML Certificate No  
R51/2006-GB1-08.01  
Revision 4

## **OIML CERTIFICATE OF CONFORMITY**

Issuing authority: **National Measurement Office**  
Person responsible: **Paul Dixon – Product Certification Manager**  
Applicant: **Loma Systems Group and ITW Group  
Southwood  
Farnborough  
Hampshire  
GU14 0NY  
United Kingdom**  
Manufacturer: **The applicant**  
Identification of the certified pattern: **CW<sup>3</sup> Checkweigher**

This certificate attests the conformity of the above-mentioned pattern (represented by the samples identified in the associated test report) with the requirements of the following Recommendation of the International Organisation of Legal Metrology (OIML):

### **OIML R 51 - Edition 2006(E) for accuracy class XIII(1)**

This certificate relates only to the metrological and technical characteristics of the pattern of the instrument concerned, as covered by the relevant OIML International Recommendation.

This certificate does not bestow any form of legal international approval.

Important note: Apart from the mention of the certificate reference number and the name of the OIML Member State in which the certificate was issued, partial quotation of the certificate or of the associated test report is not permitted, though they may be reproduced in full.

**Issue Date: 21 December 2011**  
**Reference No: T1108/0054**

  
**Signatory: P R Dixon**

The conformity was established by tests and examination described in the associated pattern evaluation report P00781 which includes 12 pages.

**Characteristics of the instrument:**

The pattern is a mains-powered automatic checkweighing instrument designated the CW<sup>3</sup>.

Maximum capacity:	1500 g ≤ Max ≤ 6000 g
Minimum capacity (Min):	≥ 50 g
Scale interval:	e ≥ 1 g
Maximum number of scale intervals:	n ≤ 6000
Tare:	T ≤ -10% Max / 300g
Load cell Emax	10 or 20 kg
Climatic environment	0°C to +40 °C
	Non-condensing (closed)
Electromagnetic environments	E1 and E2
Power supply	100 - 240 Va.c. 50 Hz
Accuracy class	XIII(1)

Maximum belt speed:

Load	Lightweight variant	Mid-Range variant
50 g to 200 g	80 m/min	50 m/min
201 g to 1500 g	100 m/min	100 m/min
1501 g to 2000 g	-	100 m/min
2001 g to 6000 g	-	70 m/min

Load cell:

The load cell is a Vishay TedeA Huntleigh 240 C3, capacity 10 kg (Lightweight variant, maximum capacity 1500g) or 20 kg (Mid-Range variant, maximum capacity 6000g). The PC console provides the 10VDC excitation voltage.

Devices:

- Automatic zero setting device active during automatic operation (active if the time between two packs is more than 500 ms)
- Pre-set tare device (subtractive)
- Static calibration not accessible to the user
- Dynamic calibration accessible to the user
- Belt speed setting accessible to the user
- Internal memory for storage of batch reports
- Device to determine the stability of equilibrium, active during dynamic operation
- Device that acts upon significant faults
- Screen check at power-up

Interfaces:

- RS 232
- USB
- Ethernet

The instrument may be connected to either the Loma OPC or LomaEnet systems for the collection of batch reports.

OIML Certificate No  
R51/2006-GB1-08.01  
Revision 4

The load transport system may consist of conveyor belts driven by rollers or by sets of chains (designated as “Drag Link”).

Alternatives:

Having the “Heavy Range” variant, similar in construction to the Lightweight and Mid-Range variants, with technical characteristics as follows:

Maximum capacity (Max):	12 kg
Minimum capacity (Min):	500 g
Scale interval (e =):	2 g
Tare:	$T \leq -1.2$ kg
Load cell model	Tedea Huntleigh 240 C3
Load cell $E_{max}$	30 kg
Climatic environment	0°C to +40 °C
	Non-condensing (closed)
Electromagnetic environments	E1 and E2
Power supply	100 - 240 Va.c. 50 Hz
Accuracy class	XIII(1)
Speed range	As per Mid-Range variant

Having the multi-interval “Super Heavy Range” variant, technical characteristics as follows:

Maximum capacity (Max):	10/20/50 kg
Minimum capacity (Min):	3 kg
Scale interval (e =):	5/10/20 g
Tare:	$T \leq -5$ kg
Load cell model	Tedea Huntleigh 1265 C3
Load cell $E_{max}$	100 kg
Climatic environment	0°C to +40 °C
	Non-condensing (closed)
Electromagnetic environments	E1 and E2
Power supply	100 - 240 Va.c. 50 Hz
Accuracy class	XIII(1)
Operating speed	50 m/min

Having the “Ultra Light weight Range” variant, technical characteristics as follows:

Maximum capacity (Max):	400 g
Minimum capacity (Min):	15 g
Scale interval (e =):	0.5 g
Tare:	No tare allowed for Gross $\leq$ 50 g $T \leq 10\%$ Net for Net > 50 g
Load cell model	Vishay Type 240 C3
Load cell $E_{max}$	5 kg
Climatic environment	0°C to +40 °C
	Non-condensing (closed)
Electromagnetic environments	E1 and E2
Power supply	100 - 240 Va.c. 50 Hz
Accuracy class	XIII(1)
Operating speed	60 m/min