



Final Draft Revision of R 100 - Marked version

Atomic absorption spectrometer systems for
measuring metal pollutants in water

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EXPLANATORY NOTE

The U.S. National Working Group for OIML TC16/SC2 “Water pollution” developed this first committee draft revision of OIML R100 for review and comment by collaborating members of TC16/SC2.

This Draft Recommendation has been developed in consideration of the comments received on the third committee draft issued in august 2009. See comments table for member state comments and secretariats responses.

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1 Scope

- 1.1 This Recommendation provides requirements for defining, testing, and verifying the performance of atomic absorption spectrometer (AAS) systems when used for measurements of metal pollutants in water as mandated by national laws and regulations. It does not intend to exclude any other equivalent means of measuring metal pollutants in water. An AAS system can be applied simply and rapidly for the determination of a variety of metals in potable, ground, surface and saline waters as well as domestic and industrial wastewaters. An AAS system of this type may be applied for the determination of metal concentrations in other matrices such as soil, etc. References [1] –[43] give a description of the AAS system and some applications.
- 1.2 The flame and electrothermal atomization (furnace) types of AAS atomizers are covered by this Recommendation. The hydride generation and the cold vapor techniques are also briefly described. The conditions of operation described for each system type are intended to cover applications for trace analysis.
- 1.3 It is possible that the performance of an instrument can exceed the minimum criteria prescribed in this Recommendation for these applications. Higher accuracy and repeatability of measurements can be accomplished by careful attention to optimize the performance of each component of the instrument. In such cases, success may also depend on the knowledge, skill, and experience of the analyst, as well as the quality of instrument manufacture.
- 1.4 A sample usually requires undergoing a specific preparation technique prior to analysis with an AAS system. Sampling techniques, methods of analysis and impact of interfering components are beyond the scope of this Recommendation. As appropriate, the relevant international, regional or national sampling techniques and reference methods of analysis should be applied.

- 1.5 This Recommendation does not address requirements and tests that may be necessary for operator safety. Therefore, users should determine whether an instrument meets the safety and labeling requirements specified in national regulations.

2 Application

- 2.1 This Recommendation applies to an AAS system used for measuring metal pollutants in water, in assessing water quality, and as a means of monitoring the effectiveness of pollution control programs mandated by national laws or regulations. Such control programs are usually designed to assess whether the concentration of metals are within regulated limits for toxic and non-toxic pollutants in potable, surface, ground and saline waters.

- 2.2 Normally after simple acidification, water free of particulate matter may be analyzed directly by AAS systems. Domestic and industrial wastes shall in general require processing to dissolve suspended material – in line with appropriate standard analysis methods. Sludge, sediments and other types of solid samples may also be analyzed after proper digestion and pretreatment.

3 Terminology

- Note: References [54] and [65] provide definitions of terms relevant to this Recommendation. The definitions of some terms presented here, however, have been modified for better interpretation of this application.

- 3.1 Absorbance - the logarithm of the ratio of incident to transmitted radiant power and is dependent on the path length and the concentration of the absorbing substance.
- 3.2 Atomizer - a device for converting the analyte into atomic vapor.
- 3.3 Blank solution

- 3.3.1 Blank reference solution - a solution that is used to set the zero absorbance on the spectrometer and that normally consists of a pure solvent such as de-ionized water.
- 3.3.2 Blank test solution - a solution that contains all the chemicals except for the element to be determined in the same concentration as required for the preparation of a reference standard solution of that element.
- 3.4 Reference standard solution - a solution containing an accurately known concentration of a sample element or elements of interest and that is used for testing and calibration of the instrument.
- 3.5 Characteristic concentration/characteristic mass - the concentration or mass of an element which produces a change from the blank test solution of 0.0044 absorbance units (1% absorption) at the wavelength of the absorption line employed.
Note: Historically, sensitivity has been used for this term in this field.
- 3.6 Instrument Detection limit (IDL)- ~~true concentration/mass at which the element is correctly declared present with a probability β given a decision threshold set such that the probability of falsely declaring the element to be present is α .~~
~~Note: α and β are commonly set to 0.05, leading to a detection limit of approximately three times the observed standard deviation of the baseline noise. In this~~This
Recommendation ~~uses the instrument~~ the detection limit (IDL) as a figure of merit ~~which is for the instrument is assumed to be~~ calculated as three times the observed standard deviation of the baseline noise, established by measuring the output signal of from ~~several samples of~~ a blank test solution free of interferences.
- 3.7 Working range - the range of concentrations of an element of interest in solution that can be measured ~~with repeatability and trueness~~ within specified limits.
Note: Dilution, or concentration, of a sample solution may be necessary to bring the element of interest within the working range. The zero absorbance of the spectrometer is adjusted using a blank reference solution.

- 3.8 Nebulizer - a device that converts a liquid sample into an aerosol.
- 3.9 Repeatability - the closeness of agreement between the results of successive measurements of the same quantity being measured using the same instrument and under the same defined conditions within a relatively short period of time.
- 3.10 Temperature programming - a means of automatically controlling the rate and duration of the temperature rise of a furnace-type AAS system.

4 Description of the instrument

4.1 General

[Atomic Absorption Spectrometry](#) is based on the absorption by an atom in its ground state of characteristic resonance radiation produced by atoms of the same element contained in a light source. Light absorbed by the atomized sample is measured and can be related to the concentration of the element in the sample. In flame atomization, a steady-state absorption signal is normally measured, while in furnace atomization, a measurement is made of either the peak height or peak area of a transient signal. Physical and chemical interferences with the light absorbed by the element can occur that are unrelated to the element's concentration. A number of techniques may be used to eliminate or minimize such possible interference.

4.2 Flame AAS system [\(F-AAS\)](#)

A diagram of the main components of the instrument is given in Figure 1. The components are as follows: (A) is the light source that emits the characteristic narrow-line spectrum of the element of interest; (B) is the flame into which the sample solution to be analyzed is aspirated by the nebulizer (C) which when in the flame passes through several stages:

- first the liquid solvent is evaporated,
- then the solid sample is vaporized to a gas, and

- then the compounds making up the sample are broken into free atoms by thermal molecular dissociation.

The component (D) is a monochromator for dispersion of the light into its discrete spectral wavelengths that can be selected for analysis with slits of variable width; (E) is a suitable radiation detector; and (F) is a readout system for displaying or storing the output signal and subsequent data processing. Spectral background correction may be necessary for a flame AAS system especially at wavelengths below 300 nm.

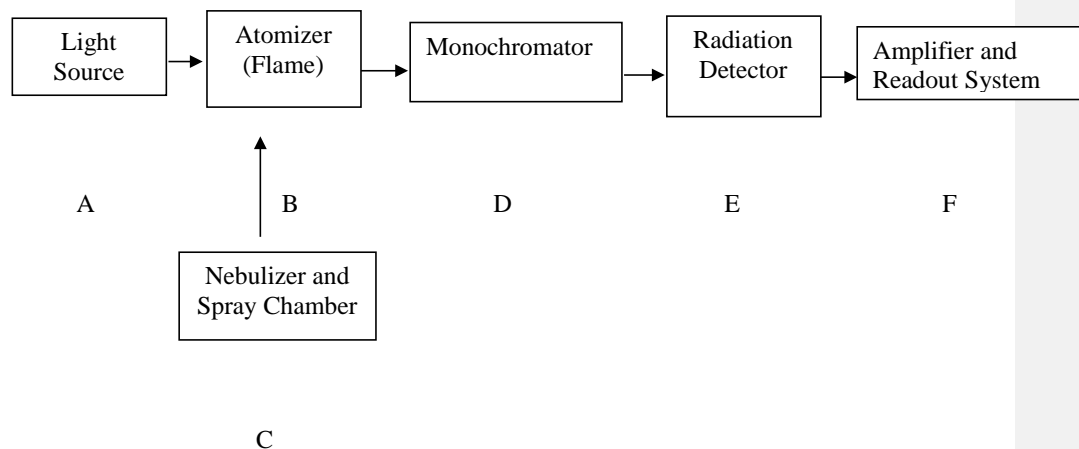


Figure 1. Diagram of a flame absorption spectrometer.

4.3 Furnace AAS system (GF-AAS)

This instrument has basically the same major components as a flame AAS system except a furnace in which the heated element is a graphite tube replaces the flame. A sample solution is deposited in the furnace either directly on the tube wall or on a graphite platform. In some cases, a matrix modifier may be required. The temperature of the graphite tube is then increased progressively in a programmed manner to dry the sample, char (or ash) the matrix material, and atomize the element. Since this process is subject to non-specific absorption, spectral background correction is necessary. The repeatability of measured results is best when using an automatic sample introduction device.

Note: The ~~detection limit~~IDL of a furnace AAS system is a factor of ~~10 to 10³~~ten to a thousand times lower than that of a flame AAS system; however, the repeatability of measured results by a flame AAS system is usually better than those of a furnace AAS system. Flame analysis can be performed more quickly than furnace analysis and is less dependent on the matrix of the sample. The ~~sensitivity~~enhanced detectivity obtained by the furnace technique can decrease with the number of firings (age), and the change in performance may depend on the nature of the graphite tube.

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4.4 Other techniques

4.4.1 Hydride AAS system (HG-AAS)

This technique involves the generation of volatile hydrides of the element of interest in the sample solution undergoing analysis. The sample solution, an acid, and a reducing agent are reacted, either in a batch or continuous flow system, and the liberated hydride is transported to an atomizer by an inert carrier gas. The advantage of this technique over flame AAS is the separation and enrichment of the element to be determined and the significantly lower ~~detection limit~~ IDL, resulting from greater efficiency of sample introduction. This method may have more interference effects than the flame AAS system.

4.4.2 Cold vapor AAS system (CV-AAS)

This instrument applies only to mercury that can exist in a gaseous mono-atomic state at ambient temperature because of its relatively high vapor pressure. A reducing agent, usually either stannous chloride or sodium borohydride, is mixed with an acidic sample solution containing trace amounts of ionic mercury either in a batch or continuous flow system. The liberated atomic mercury vapor is then transported to an absorption cell by air or an inert gas. This technique for determining mercury is much more sensitive than a flame AAS system.

5 Metrological requirements

5.1 The metrological characteristics required of the flame AAS system and the furnace AAS system are given in Table I and Table II, respectively. Information is also given in Table III regarding the metrological characteristics of an AAS system using hydride and cold vapor techniques.

5.2 During pattern evaluation and initial and subsequent verification, the repeatability, ~~detection limit~~ IDL, and working range of the output signal of the instrument shall be

tested in a laboratory using reference standard solutions with temperature and relative humidity within the following ranges throughout the characterization:

- ambient temperature of $23\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$, and
- relative humidity (RH) of from 30 % to 80 %.

5.3 The manufacturer shall specify the following components and other conditions under which the instrument is to be tested:

- flame AAS
 - light source
 - flame fuel and flow rates
 - atomizer
 - slit width for the optical system
- furnace AAS
 - light source
 - temperature programming
 - slit width for the optical system.

5.4 The characteristic concentration of the AAS system shall be checked. The procedure shall be to determine the concentration of a reference standard solution that provides a value of absorbance as defined in 3.5. The result shall be equal to or less than the value for characteristic concentration given for an AAS flame or a furnace system as specified in Tables I, and II, or the values specified by manufacturer of the system. Detailed procedures for these tests can be found in Annexes A and B.

5.5 The repeatability of measurements shall be checked. The procedure shall include measuring 10 repeated samples of the reference standard solution containing the relevant test element with a concentration equivalent to approximately the value at the mid-point of the specified working range as specified in Table I or II (as appropriate). The observed relative standard deviation of the measurement results shall be less than 2 % for the flame AAS system and less than 5 % for the furnace AAS system. Detailed procedures for these tests can be found in Annexes A and B.

Note: Recommended concentrations of stock solutions for preparing reference standard solutions are given in Annex A.

- 5.6 The ~~detection limits~~IDL of a specified element shall be checked by measuring 10 repeated samples of a blank test solution at its wavelength of detection. The standard deviation of the measurement results converted to concentration units shall be multiplied by three to give the ~~detection limit~~IDL that shall be equal to or less than the values given in the Tables I and II.
- 5.7 The working range shall be determined. The procedure shall include fitting a curve to data obtained for at least five different concentrations of a reference standard solution within the values of the working ranges. The concentrations shall include those approximately equal to the values at the upper and lower limits of the working range as specified for the AAS flame and furnace systems in Tables I and II, respectively. At each concentration, 10 replicate measurements shall be performed, and mean value and standard deviation shall be calculated. The linear curve shall be fitted to the mean values calculated for at least five different concentrations. The correlation coefficient, r , of the fitted curve shall be determined, and r^2 shall be equal to or greater than 0.98 for the flame AAS system and 0.95 for the furnace AAS.

TABLE I

METROLOGICAL CHARACTERISTICS OF A FLAME AAS SYSTEM¹

Element	Wavelength (nm)	Flame Type ^a	Characteristic Concentration ^b (mg/L)	Detection Limit IDL (mg/L)	Working Range (mg/L)
Aluminum	309.3	NA	1.0	0.05	10-100
Antimony	217.6	AA	0.4	0.08	4-40
Arsenic	193.7	AA or NA	1.0	0.25	10-100
Barium	553.6	NA	0.5	0.02	5-50
Beryllium	234.9	NA	0.03	0.002	0.3-3
Cadmium	228.8	AA	0.03	0.002	0.3-3
Calcium	422.7	AA or NA	0.1	0.004	1-10
Chromium	357.9	AA or NA	0.08	0.005	0.8-8
Cobalt	240.7	AA	0.12	0.008	1.2-12
Copper	324.7	AA	0.08	0.003	0.8-8
Iron	248.3	AA	0.1	0.006	1-10
Lead	283.3	AA	0.5	0.05	5-50
Lithium	670.8	AA	0.04	0.002	0.4-4
Magnesium	285.2	AA	0.008	0.0005	0.08-0.8
Molybdenum	313.3	NA	0.7	0.1	7-70
Nickel	232.0	AA	0.15	0.02	1.5-15
Selenium	196.0	AA or NA	0.6	0.2	6-60
Silver	328.1	AA	0.06	0.002	0.6-6
Sodium	589.0	AA	0.015	0.0008	0.15-1.5
Strontium	460.7	AA or NA	0.16	0.012	1.6-16
Vanadium	318.4	NA	2.0	0.1	20-200
Zinc	213.9	AA	0.02	0.002	0.2-2

- a. The symbols AA and NA represent air-acetylene and nitrous-oxide-acetylene flames, respectively
- b. Historically called sensitivity. consult values specified by the instrument manufacturer (if available).

¹ For certain elements such as sodium or lithium an ionisation suppressor such as cesium may be necessary in order to increase sensitivity and linearity.

TABLE II
METROLOGICAL CHARACTERISTICS^a OF A FURNACE AAS SYSTEM

Element	Wavelength (nm)	Characteristic Mass ^b (pg)	Characteristic Concentration ^b (µg/L)	Detection Limit IDL (µg/L)	Working Range (µg/L)
Aluminum	309.3	8	0.4	0.2	4-40
Antimony	217.6	22	1.1	0.8	11-110
Arsenic	193.7	20	1	1	10-100
Barium	553.6	8	0.4	0.2	4-40
Beryllium	234.9	2	0.1	0.03	1-10
Cadmium	228.8	0.4	0.02	0.03	0.2-2
Chromium	357.9	8	0.4	0.1	4-40
Cobalt	240.7	16	0.8	0.2	8-80
Copper	324.7	8	0.4	0.2	4-40
Iron	248.3	6	0.3	0.2	3-30
Lead	283.3	24	1.2	0.3	12-120
Magnesium	285.2	0.2	0.01	0.004	0.1-1
Molybdenum	313.3	24	1.2	0.45	12-120
Nickel	232.0	40	2	1	20-200
Selenium	196.0	16	0.8	2.5	8-80
Silver	328.1	1	0.05	0.05	0.5-5
Vanadium	318.4	80	4	4	40-400
Zinc	213.9	0.6	0.03	0.03	0.3-3

- a. A typical sample solution is from 10 µL to 20 µL. Values in this Table are based on the absolute mass and concentration for a sample solution of 20 µL. Therefore, for other volumes of the sample, the values should be adjusted accordingly, for example a sample of 10 µL, all values except characteristic mass would be doubled.
- b. Each value represents an example, consult values specified by the instrument manufacturer (if available).

TABLE III

METROLOGICAL CHARACTERISTICS OF AN AAS SYSTEM USING
HYDRIDE AND COLD VAPOR TECHNIQUES^a

Element	Wavelength (nm)	Characteristic Concentration (µg/L)	Detection Limit IDL (µg/L)	Working Range (µg/L)
Arsenic	193.7	0.04	0.15	0.4-4
Antimony	217.6	0.08	0.24	0.8-8
Mercury	253.7	0.8	0.2	8-80
Selenium	196.0	0.06	0.24	0.6-6
Tin	286.3	0.4	1.0	4-40

- a. Mercury is to be determined by the cold vapor technique (see reference 6). The other elements listed are to be determined by the hydride technique. This Table applies to the determination of elements in sample solutions using a batch mode; however, instruments operating in continuous flow mode may have slightly different metrological characteristics than those presented.
- b. Values in this Table are based on a sample size of 50 mL and for the determination of the elements under optimum conditions. Because of the high sensitivity of the hydride technique, a sample solution of 50 mL is rarely required; sample solutions with volumes of 1 mL or less are generally sufficient to permit analysis within the working range (see reference 1).

6 Technical requirements

6.1 Atomizer

- 6.1.1 The flame atomizer shall be a nebulizer/premix type, in which the liquid sample is sprayed into a mixing chamber where the sample aerosol and the oxidant are mixed with the fuel. Analyses shall be carried out using either an air-acetylene flame for temperatures up to 2 300 °C or nitrous oxide-acetylene flame for temperatures up to 2 900 °C. Table I gives recommendations of the flame to be used for the determination of various elements. The manufacturer shall specify the required purity and flow rates of compressed air, acetylene, and nitrous oxide.

Note: For safety reasons cylinders of compressed acetylene (ethyne) are always shipped and stored in which the acetylene is dissolved in acetone or dimethylformide (DMF).

- 6.1.2 A furnace AAS system shall have a means for achieving temperatures necessary for atomizing the element of interest in a sample. It shall be possible to program various furnace temperatures in a step-wise mode to dry the sample, to remove the matrix material by pyrolysis or ashing, and then to atomize the element of interest. The manufacturer shall specify temperature programming available. A means for spectral background correction shall be available during analyses.

- 6.2 The manufacturers shall specify the type of and necessary adjustments for the light sources, optical system, and detectors used.

- 6.3 The spectrometer shall be capable of measuring wavelengths over the range of at least 190 nm to 770 nm.

- 6.4 The monochromator shall be equipped with slits that can be pre-selected or adjusted to select the desired bandwidth for the wavelength of the element being determined.

- 6.5 The data system shall be capable of producing accurate, archivable, and retrievable records of the detector response and other essential data of analysis.
- 6.6 Markings shall be attached conspicuously to all major components of an AAS system as follows:
- name of the manufacturer,
 - instrument model, serial number, and date (month and year) of manufacture,
 - voltage, frequency, and current requirements.
- Note: Labels or declarations concerning personnel safety and radio frequency interference emission should be provided according to national regulations.
- 6.7 Manufacturers of an AAS system shall supply a manual that describes requirements for its installation, operation, and routine maintenance. Service manuals shall be available upon request.
- Note: Manufacturers may provide analytical methods manuals.
- 7 Practical instructions
- 7.1 Operation of an AAS system requires the use of high voltages and high temperatures during normal operation. Instrument installation and operation, particularly with respect to flames and compressed gases, shall take into account these requirements. Warning labels shall be placed conspicuously on the instrument to alert users of these potential hazards. Such labels shall be consistent with national safety regulations.
- 7.2 Before installation of an AAS system, all laboratory environmental factors shall be considered. Manufacturers shall provide specifications for power consumption that include allowable variations from the rated mains voltage and frequency. Information shall also be provided for rated heat dissipation, and operating conditions for ambient temperature and humidity, and exhaust-gas venting.

8 Metrological controls

8.1 Pattern evaluation

8.1.1 The manufacturer shall provide the responsible national body the identified AAS system and its operating manual. The manufacturer may also provide data and other information that support a determination of whether the system meets the requirements of this Recommendation.

8.1.2 The national responsible body shall review the system's operating manual for the completeness and clarity of instructions. The system shall be visually inspected in conjunction with a review of the manufacturer's specifications to determine whether the requirements of clause 6 are met.

8.1.3 The responsible national body shall carry out tests, or may accept the manufacturer's test data, that confirm conformity of the system with the following performance requirements:

- Characteristic concentration ~~or mass~~ (5.4, B.3.2, and B.4.2)
- repeatability (5.5, B.3.3, and B.4.3)
- ~~detection limit~~ IDLs (5.6, B.3.4, B.4.4)
- working range (5.7, B.3.5, and B.4.5)

8.1.4 The report of tests on the system carried out during pattern evaluation shall contain, as a minimum, the items of information according to the format specified in Annex C. ~~A specific form may be developed according to national preference. The manufacturer shall be provided specific information comments about any failures.~~

8.2 Initial and subsequent verification

8.2.1 The documentation provided by the manufacturer shall be examined to assure compliance to 8.1.

- 8.2.2 The test under reference conditions specified in 5.4 shall be carried out.
- 8.2.3 Any of the other tests specified for the AAS system under 8.1.3 that are considered critical to the specific application shall be performed.
- 8.2.4 The national responsible body shall specify the period of validity of the verification.
- 8.2.5 An instrument shall undergo subsequent verification equivalent to initial verification after repair or replacement of major component parts of the spectrometer and the data handling system or after the period of time specified by the national responsible body.
- 8.3 Routine tests by a user
- 8.3.1 The national responsible body shall identify methods for using AAS systems to measure specific pollutants. Some measurement methods may be appropriate for use in assessing the performance of an AAS system.
- 8.3.2 The operator of an AAS system shall carry out a test with a reference standard solution before and after a series of measurements in the laboratory. The results of these tests shall be within the limits established by the national responsible body.
- 8.3.3 In addition to the requirements of 8.3.2, an operator shall carry out a performance test of the entire AAS system related to and before a specific application.
- 8.3.4 A chronological record shall be maintained for each AAS system and shall contain at least the following information:
- results of all routine tests;
 - results of calibrations;
 - identification of any major components replaced;
 - details of maintenance and repair.

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ANNEX A
REFERENCE STANDARD SOLUTIONS
(Mandatory)

A.1 Preparation of reference standard solutions

A.1.1 A stock solution of each element of interest shall either be obtained from commercial sources or be prepared from ultra-high purity grade elements or their salts. These solutions shall be prepared using ultra-high purity grade hydrochloric acid or nitric acid, as appropriate, and shall have an acid concentration such as to produce a stable solution of the element of interest unless otherwise directed by the supplier of the material. The water used in preparation of the stock standard solutions and in subsequent dilutions shall have an electrical conductivity at 25 °C of less than 0.1 mS/m (grade 2 water according to ISO 3696).

Note 1: The stock solutions shall be compared with suitable certified reference materials in order to establish traceability of the calibration material. Stock solutions with known certified values are preferred.

Note 2: Stock standard solutions usually have a concentration of the element or elements of interest of 1 000 mg/L or 10 000 mg/L.

Note 3: Stock standard solutions should be prepared using appropriate and documented standard methods.

Note 4: All salts used as a source for an element should be dried at 105 °C for one hour except for carbonates that should be dried at 140 °C for one hour.

A.1.2 The concentrations of the reference standard solutions shall be those specified in Annex B for the particular test and type of AAS and within the appropriate working ranges of Table 1 or Table 2. Reference standard solutions shall be prepared by appropriate dilution of the stock standard solutions described in A.1.1. The selection of an acid and its concentration shall be made so as to provide compatibility for any mixed standards being prepared.

A.1.3 Reference standard solutions shall be monitored to ensure their stability with time, usually by using quality control charts.

A.2 Preparation of mixed reference standard solutions

A.2.1 Mixed (multi-element) reference standard solutions containing several elements of interest in the same solution may be prepared using suitable combinations and dilutions of the stock standard solutions within the concentration working range in Tables 1 or 2. Before preparing the mixed reference standard solutions, the stock standard solutions to be used shall be analyzed to identify any potential spectral interference at the wavelengths selected for analysis.

A.2.2 The mixed reference standard solutions shall contain elements that are compatible with each other and stable in the mixture. The compatibility of the anions shall also be considered.

Note: Any acids added to preserve the mixed solution should be compatible with all elements included.

A.2.3 The mixed reference standard solutions shall be monitored periodically for stability.

ANNEX B
TEST PROCEDURES
(Mandatory)

- B.1 This test procedure involves measuring a trace amount of copper in a water solution.
- B.2 The purpose of this test is to provide a performance test for an entire AAS system. It covers requirements for an AAS system when using either flame or furnace atomization of the sample. The test results should be consistent with the metrological requirements of Section 5 of this Recommendation.
- B.3 Test procedure for flame atomization

- B.3.1 Equipment used shall include the following: (a) copper hollow cathode lamp, (b) copper reference standard solutions in 0.1 % HNO₃, and (c) blank ~~reference-test~~ solution of 0.1 % HNO₃.

Note: For the purposes of this test procedure the blank test solution of 0.1% HNO₃ is used to zero the instrument as well as for IDL determination.

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- B.3.2 Characteristic concentration

- B.3.2.1 Set up the AAS system for a copper determination using the 324.7 nm wavelength, an air-acetylene flame, and set the instrument's parameters as recommended by the manufacturer in the operating manual. Aspirate the blank test solution into the flame, and set the instrument to zero.

- B.3.2.2 ~~Aspirate the blank test solution into the flame, and set the instrument to zero.~~ Select copper reference solutions for aspiration in the flame with concentrations that will permit the interpolation of the value of concentration that gives an absorbance value of 0.1. Divide that concentration by 22.7 to get the characteristic concentration. The results shall meet the requirements of 5.4.

B.3.3 Repeatability

B.3.3.1 Set up the instrument in the same manner as indicated in B.3.2.1. Make 10 successive absorbance measurements of copper reference standard solution with a concentration of approximately 4 mg/L. Calculate the mean and relative standard deviation (%). Use the following equations:

$$s_r = \frac{s}{\bar{x}} \cdot 100\%$$

where

$$s = \left[\frac{\sum (X_i - \bar{X})^2}{n - 1} \right]^{1/2},$$

X_i is the individual result, and

\bar{X} is the mean result for n number of repeated measurements.

In addition calculate instrument absorbance sensitivity, S , as the concentration of the reference standard solution divided by \bar{X} .

B.3.3.2 The results shall meet the requirements of 5.5.

B.3.4 ~~Detection limit~~IDL

B.3.4.1 Set up the instrument in the same manner as indicated in B.3.2.1. Make 10 successive measurements of a blank test solution appropriate for the copper reference standard solution. Calculate the mean and standard deviation using the second equation indicated in B.3.3.1.

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B.3.4.2 Multiply the standard deviation (B.3.4.1) by 3 and, if ~~the standard deviation~~ was initially expressed in absorbance units, by the instrument sensitivity, S (B.3.3.1). The results shall meet the requirements of 5.6.

B.3.5 Working range

B.3.5.1 Set up the instrument in the same manner as indicated in B.3.2.1. Select at least five different concentrations of reference standard solution within the values of the working ranges as specified by the manufacturer including concentrations approximately equal to the upper and lower limits of the working range, as specified in Table I. At each concentration, 10 successive measurements shall be performed, and mean value and relative standard deviation shall be calculated. The linear curve shall be fitted to the mean values calculated for at least five different concentrations. Use the following equations that give the means for calculating the correlation coefficient (r) from the slope (S) of the curve and the standard deviation of the known concentration values (σ_x) and the standard deviation of the measured absorption values (σ_y) from the curve:

$$r^2 = \left[S \cdot \frac{\sigma_x}{\sigma_y} \right]^2$$

where

$$S = \frac{n \sum (X_i Y_i) - \sum X_i Y_i}{n \sum x_i^2 - (\sum x_i)^2}$$

$$\sigma_x = \left[\frac{\sum (X_i - \bar{X})^2}{n - 1} \right]^{\frac{1}{2}}$$

$$\sigma_y = \left[\frac{\sum (Y_i - \bar{Y})^2}{n - 1} \right]^{\frac{1}{2}}$$

B.3.5.2 The correlation coefficient, r , determined for the fitted curve in B.3.5.1 shall be such that r^2 is equal to or greater than 0.98.

Note: The correlation coefficient, r , interprets how well the data fits the least-squares regression curve. A perfect fit would be $r = \pm 1$ or $r^2 = 1$.

B.4 Test procedure for furnace atomization

B.4.1 Equipment shall include the following: (a) copper hollow cathode lamp, (b) copper reference standard solutions in 0.1 % HNO_3 , (c) blank reference solution of 0.1 % HNO_3 , and (d) a calibrated micropipette, or automatic sampling device, for delivering the sample.

Note: For the purposes of this test procedure the blank test solution of 0.1% HNO_3 is used to zero the instrument as well as for IDL determination.

B.4.2 Characteristic mass

B.4.2.1 Set up the AAS system for a copper determination using the 324.7 nm wavelength and set the instrument's parameters as recommended by the manufacturer in the operating manual. Use a pyrolytically-coated graphite tube or an equivalent in the furnace. Set the furnace operating parameters as recommended by the manufacturer, and set the background correction as necessary.

B.4.2.2 Select copper reference solutions to pipette into the furnace with concentrations that will permit the interpolation of the value of concentration that gives an absorbance value of 0.1. Pipette an equivalent quantity of blank ~~reference-test~~ solution into the furnace and measure the output absorbance. The peak height or peak area of the output absorbance is measured. Divide that concentration that would give an absorbance of 0.1 by 22.7 to get the characteristic mass. The results shall meet the requirements of 5.4.

B.4.3 Repeatability

B.4.3.1 Set up the instrument in the same manner as indicated in B.4.2.1. Make 10 successive absorbance measurements of copper reference standard solution with a concentration of approximately 20 $\mu\text{g/L}$. Calculate the mean and relative standard deviation using same equations as in B.3.3.1.

In addition calculate instrument absorbance sensitivity, S , as the concentration of the reference standard solution divided by \overline{X} .

B.4.3.2 The results shall meet the requirements of 5.5.

B.4.4 ~~Detection limit~~IDL

B.4.4.1 Set up the AAS system in the same manner as indicated in B.4.2.1. Make 10 successive measurements of blank test solution appropriate for the copper reference standard solution. Calculate the mean and standard deviation using the same equations indicated in B.3.3.1.

B.4.4.2 Multiply the standard deviation (B.4.4.1) by ~~3~~-and, if it was initially expressed in absorbance units, multiply by the instrument sensitivity, S (B.4.3.1).. The results shall meet the requirements of 5.6.

B.4.5 Working range

B.4.5.1 Set up the instrument in the same manner as indicated in B.4.2.1. Select at least five different concentrations of reference standard solution within the values of the working ranges as specified by the manufacturer including concentrations approximately equal to the upper and lower limits of the working range, as specified in Table II. At each concentration, 10 successive measurements shall be performed, and mean value and relative standard deviation shall be calculated. The linear curve shall be fitted to the mean values calculated for at least five different concentrations. Use the equations indicated in B.3.5.1.

B.4.5.2 The correlation coefficient, r^2 , determined for the fitted curve in B.3.5.1 shall be equal to or greater than 0.95.

ANNEX C
FORMAT OF THE TEST REPORT
(Mandatory)

A test report intended for use in the OIML Certificate System and for other purposes shall include the following information:

Report No. _____

OIML Recommendation No. _____, Edition (year) _____

C.1 The name and address of the testing laboratory or laboratories:

C.2 The location at which tests were performed if other than indicated in C.1:

C.3 The name and address of the manufacturer:

C.4 Name and address of applicant if other than the manufacturer.

C.5 Identification of the system (pattern) tested:

- spectrometer type: AAS flame _____; AAS furnace _____.
- trade name _____.
- model number _____.
- serial number _____.
- date of manufacture _____.
- requirements for voltage _____; frequency _____; current _____.

C.6 Review of the operating manual: acceptable _____; deficient _____.

Comments: _____

C.7 Markings: pass _____; fail _____.

Comments: _____

C.8 A summary of the tests carries out according to Clause 5 and Annex B.

C.8.1 Conditions of testing:

- ambient temperature _____.
- relative humidity _____.
- nebulizer type _____.
- carrier gas-oxidant _____.
- light source _____.
- optical system: single beam _____; double beam _____.
- background correction: yes _____; no _____, type _____.
- data/handling system _____.

Comments: _____
_____.

C.8.2 Characteristic Concentration (or mass)

- wavelength setting _____.

Reference standard sample concentration ↓	Absorbance value

Interpolated concentration for an absorbance of 0.1 _____.

Characteristic concentration or mass _____.

pass _____; fail _____

Comments: _____
_____.

C.8.3 Repeatability

wavelength setting _____.

reference standard solution concentration _____.

Measurement Repetition ↓	Measurement value ↓
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
\bar{X}	
$\sigma_{r,s}$	

$\sigma_{r,s}$ _____, S _____

Pass _____; fail _____.

Comments _____

_____.

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C.8.4 ~~Detection limit~~IDL

wavelength setting _____.

blank test solution _____.

Measurement Repetition ↓	Measurement value ↓
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
\bar{X}	
σ_s	

overall ~~σ_s~~ (standard deviation) _____.

~~3 σ • S~~-(~~detection limit~~IDL)_____.

pass _____; fail _____

Comments:_____

_____.

C.8.5 Working range

wavelength setting _____.

Measurement Concentration n → repetition ↓	1	2	3	4	5
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
\overline{X}					
$\underline{S}_x \sigma_f$					

r^2 _____.

pass _____; fail _____

Comments: _____

_____.

C.9 A brief statement of conclusions as to whether the AAS system tested meets the requirements of this Recommendation.

C.10 Person(s) responsible for the testing:

Signature(s) and title(s) _____

Date: _____