International Recommendation

OIML R 107-2

Edition 2007 (E)

Discontinuous totalizing automatic weighing instruments (totalizing hopper weighers)

Part 2: Test report format

Instruments de pesage totalisateurs discontinus à fonctionnement automatique (peseuses totalisatrices à trémie)

Partie 2: Format du rapport d'essai



Organisation Internationale de Métrologie Légale

INTERNATIONAL ORGANIZATION OF LEGAL METROLOGY

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Foreword

The International Organization of Legal Metrology (OIML) is a worldwide, intergovernmental organization whose primary aim is to harmonize the regulations and metrological controls applied by the national metrological services, or related organizations, of its Member States. The main categories of OIML publications are:

- International Recommendations (OIML R), which are model regulations that establish the metrological characteristics, required of certain measuring instruments and which specify methods and equipment for checking their conformity. OIML Member States shall implement these Recommendations to the greatest possible extent;
- International Documents (OIML D), which are informative in nature and which are intended to harmonize and improve work in the field of legal metrology;
- International Guides (OIML G), which are also informative in nature and which are intended to give guidelines for the application of certain requirements to legal metrology; and
- **International Basic Publications (OIML B),** which define the operating rules of the various OIML structures and systems.

OIML Draft Recommendations, Documents and Guides are developed by Technical Committees or Subcommittees which comprise representatives from the Member States. Certain international and regional institutions also participate on a consultation basis. Cooperative agreements have been established between the OIML and certain institutions, such as ISO and the IEC, with the objective of avoiding contradictory requirements. Consequently, manufacturers and users of measuring instruments, test laboratories, etc. may simultaneously apply OIML publications and those of other institutions.

International Recommendations, Documents, Guides and Basic Publications are published in English (E) and translated into French (F) and are subject to periodic revision.

Additionally, the OIML publishes or participates in the publication of Vocabularies (OIML V) and periodically commissions legal metrology experts to write Expert Reports (OIML E). Expert Reports are intended to provide information and advice, and are written solely from the viewpoint of their author, without the involvement of a Technical Committee or Subcommittee, nor that of the CIML. Thus, they do not necessarily represent the views of the OIML.

This publication – reference OIML R 107-2, Edition 2007 – was developed by Technical Subcommittee TC 9/SC 2. It was approved for final publication by the International Committee of Legal Metrology in 2007 and supersedes the previous edition dated 1997.

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Introduction

This "Test report format" aims at presenting, in a standardized format, the results of the various tests and examinations to which a type of a totalizing automatic weighing instrument shall be submitted with a view to its approval.

The test report format consists of two parts, a "checklist" and the "test report" itself.

The checklist is a summary of the examinations carried out on the instrument. It includes the conclusions of the results of the test performed, experimental or visual checks based on the requirements of Part 1. The words or condensed sentences aim at reminding the examiner of the requirements in OIML R 107-1 without reproducing them.

The test report is a record of the results of the tests carried out on the instrument. The "test report" forms have been produced based on the tests detailed in OIML R 107-1:2007.

All metrology services or laboratories evaluating types of totalizing automatic weighing instruments according to R 107 or to national or regional regulations based on this OIML Recommendation are strongly advised to use this test report format, directly or after translation into a language other than English or French. Its direct use in English or in French, or in both languages, is even more strongly recommended whenever test results may be transmitted by the country performing these tests to the approving authorities of another country, under bi- or multilateral cooperation agreements. In the framework of the *OIML Certificate System for Measuring Instruments*, use of this test report format is mandatory.

The "information concerning the test equipment used for type evaluation" shall cover all test equipment which has been used in determining the test results given in a report. The information may be a short list containing only essential data (name, type, reference number for purpose of traceability). For example:

- Verification standards (accuracy, or accuracy class, and no.);
- Simulator for testing of modules (name, type, traceability and no.);
- Climatic test and static temperature chamber (name, type and no.);
- Electrical tests, bursts (name of the instrument, type and no.);
- Description of the procedure of field calibration for the test of immunity to radiated electromagnetic fields.

Note concerning the numbering of the following pages:

In addition to a sequential numbering: "R 107-2 page ..." at the bottom of the pages of this publication, a special place is left at the top of each page (starting with the following page) for numbering the pages of reports established following this model; in particular, some tests (e.g. metrological performance tests) shall be repeated several times, each test being reported individually on a separate page following the relevant format; in the same way, a multiple range instrument shall be tested separately for each range and a separate form (including the general information form) shall be filled out for each range. For a given report, it is advisable to complete the sequential numbering of each page by the indication of the total number of pages of the report.

DISCONTINUOUS TOTALIZING AUTOMATIC WEIGHING INSTRUMENTS (TOTALIZING HOPPER WEIGHERS)

Type evaluation report

Explanatory notes

The name(s) or symbol(s) of the unit(s) used to express test results shall be specified in each form.

For each test, the "summary of type evaluation" and the "checklist" shall be completed according to this example:

When the instrument has passed the test: When the instrument has failed the test:

When the test is not applicable:

Passed	Failed
X	
	Х
-	_

The white spaces in boxes in the headings of the report should always be filled according to the following example:

	At start	At end	
Temp.:	20.5	21.1	°C
Rel. h.:			%
Date:	2006-01-29	2006-01-30	yyyy-mm-dd
Time:	16:00:05	16:30:25	hh:mm:ss
Bar pres.:			hPa

"Date" in the test report refers to the date on which the test was performed.

In the disturbance tests, faults greater than *d* are acceptable provided that they are detected and acted upon, or that they result from circumstances such that these faults shall not be considered as significant; an appropriate explanation shall be given in the column "Yes (remarks)".

Section numbers in brackets refer to the corresponding subclauses of R 107-1:2007.

Symbol	Meaning
Ι	Indication
I_n	<i>n</i> th indication
L	Load
ΔL	Additional load to next changeover point
Р	$I + \frac{1}{2}d - \Delta L$ = Indication prior to rounding (digital indication)
Ε	I - L or $P - L = Error$
<i>E</i> %	(P - L)/L %
E_0	Error at zero load
d	Actual scale interval
d_{t}	Totalization scale interval
p_i	Fraction of the MPE applicable to a module of the instrument which is examined separately
mpe	Maximum permissible error
EUT	Equipment under test
sf	Significant fault
Max	Maximum capacity of the weighing instrument
Min	Minimum capacity of the weighing instrument
Т	Tare capacity
Т	Indication of the totalization device
$U_{\rm nom}$	Nominal voltage value marked on the instrument
U_{\max}	Highest value of a voltage range marked on the instrument
U_{\min}	Lowest value of a voltage range marked on the instrument
v_{\min}	Minimum operating speed
$v_{\rm max}$	Maximum operating speed
e.m.f.	Electromotive force
I/O	Input/output ports
RF	Radio frequency
V/m	Volts per metre
kV	kilovolt
DC	Direct current
AC	Alternating current
MHz	Megahertz
Σ_{\min}	Minimum totalized load

General information concerning the type

Application no.:	Manufacturer:
Type designation:	Applicant:
Instrument category:	
Testing on: Complete instrument	$\begin{tabular}{ c c } \hline Module & \end{tabular} \\ \hline 1 & \end{tabular} 2 \end{tabular}$
Min = $\Sigma_{\min} =$	
Max =	
T+= T-= d =	
$U_{\rm nom} =$ $V U_{\rm min} =$ $V U_{\rm max} =$	V f = Hz Battery, $U =$ V
Zero-setting device:	
Non-automatic	
Semi-automatic	
Automatic zero-setting	
Initial zero-setting	
Zero-tracking	
Initial zero-setting range: % of Max	Temperature range: C
Printer: Built in Connected Not pres	sent but connectable No connection

¹ The test equipment (simulator or part of a complete instrument) connected to the module shall be defined in the test form(s) used.

Instrument submitted:	Load sensor:	
Identification no.:	Manufacturer:	
Software version:	Type:	
Connected equipment:	Capacity:	
	Number:	
Interfaces (number, nature):	Classification symbol:	
	Remarks:	
Evaluation period:		
Date of report:		
Observer:		

Use this space to indicate additional remarks and/or information: other connected equipment, interfaces and load cells, choice of the manufacturer regarding protection against disturbances, etc.

Identification of the instrument

Application no.:	Type designation:	
Identification no.:	Manufacturer:	
Software version:	Report date:	

Manufacturing documentation

(Record as necessary to identify the equipment under test)

System or module name	Drawing number or software reference	Issue level	Serial no.

Simulator documentation

System or module name	Drawing number or software reference	Issue level	Serial no.

Simulator function (summary)

(Simulator description and drawings, block diagram etc should be attached to the report if available.)

Description or other information pertaining to identification of the instrument: *(attach photograph here if available)*

Test equipment

Application no.:

Type designation:

Report date:

Manufacturer:

List all test equipment used in this report (including descriptions of the reference vehicles used for testing)

Equipment name	Manufacturer	Type no.	Serial no.	Used for (test references)

Configuration for test

Application no.:	Type designation:	
Report date:	Manufacturer:	

Use this space for additional information relating to equipment configuration, interfaces, data rates, load cells EMC protection options etc., for the instrument and/or simulator.

Summary of type evaluation

Application no.:

Type designation:

Report date:

_____ Manufacturer:

	TESTS	Report page	Passed	Failed	Remarks
1	Zero-setting				
2	Warm-up time test				
3	Stability of equilibrium				
4	Influence factors				
4.1	Static temperatures				
4.2	Temperature effect on no load indication				
4.3	Damp heat, steady state				
4.4	Voltage variation tests				
5	Disturbances				
5.1	AC mains short-time power reductions				
5.2.1	Electrical bursts on mains voltage supply lines				
5.2.2	Electrical bursts on I/O circuits and communication lines				
5.3.1	Surges on AC mains voltage lines				
5.3.2	Surges on I/O signal and communication lines (if any)				
5.4.1	Electrostatic discharges on direct application				
5.4.2	Electrostatic discharges on indirect application (contact discharges only)				
5.5.1	Immunity to radiated electromagnetic fields				
5.5.2	Immunity to conducted radio-frequency fields				
5.6.1	Electrical transient conduction along supply lines of 12 V or 24 V road vehicle batteries				
5.6.2	Electrical transient conduction via lines other supply lines 12 V or 24 V road vehicle batteries				
6	Span stability				
7	Material tests:				
7.1	Separate verification method				
7.2	Integral verification method				
	EXAMINATIONS				
8	Examination of the construction				
9	Checklist				

Use this page to detail remarks from the summary of the type evaluation.

1 Zero-setting device (3.8, A.5.4)



1.1 Modes of zero-setting (A.5.4.1)

Mode of zero-setting	Present
Non-automatic	
Semi-automatic	
Automatic operation	

1.2 Range of zero-setting (3.8.2, A.5.4.2)

1.2.1 Initial zero-setting range (A.5.4.2.1)

Positive range, L_p		Negative range, L_n		Zero setting range, $(L_p + L_n)$	% of Max load

1.2.2 Zero-setting range (A.5.4.2.3)

Weight added	Zero Yes/no	Zero setting range	% of Max load

1.3 Accuracy of zero-setting (A.5.4.3)

 $E = I + \frac{1}{2} d - \Delta L$

E = I - L or P - L = Error

Zero-setting mode:	Add. load, ΔL	$E = I + \frac{1}{2} d - \Delta L$	E/d

Failed

1.4 Zero offset interlock (3.8.3, A.6.8)

Method of zero-setting:

Non-automatic		
Semi-automatic		
Automatic operation		

Positive offset:

Load applied after zeroing:				
Automotio constitut	Inhibited			
Automatic operation	Not inhibited			

Negative offset:

Load removed after zeroing:			
Automatic operation	Inhibited		
Automatic operation	Not inhibited		

1	Passed
---	--------

Failed

2 Wa	rm-up ti	me (4.2.5, A.5.3	6)				
					At start	At end	
App	lication no.:			Temp.:			°C
Туре	designation:			Rel. h.:			%
	Observer:			Date:			yyyy-mm-dd
Control scale	e interval, d:			Time:			hh:mm:ss
Resolution	during test:			Bar. pres.:			hPa
(sm	aller than d)						
Duration of disconnection before test: hours Automatic zero-setting device is: Out of working range Non-existent Not in operation Out of working range In operation ² $E = I + \frac{1}{2} d - \Delta L - L$ $E_0 =$ error calculated prior to each measurement at zero or near zero (unloaded) $E_0 = arror calculated prior to each measurement at zero or near zero (unloaded) $							
	Time*	Load, L	Indication, I	Add. load, ΔL	Erro	r	$E_L - E_0$
Unloaded	0 min				$E_{0I} =$		
Loaded	0 mm				$E_{\rm L} =$		
Unloaded	5 min				$E_0 =$		
Loaded	5 11111				$E_{\rm L} =$		
Unloaded	15 min				$E_0 =$		
Loaded 15 min					$E_{\rm L} =$		
Unloaded	30 min				$E_0 =$		
Loaded	50 11111				$E_{\rm L} =$		

* Counted from the moment an indication has first appeared.

Failed

		Error	MPE	R 107-1 clause
	a)	Initial zero-setting error, E_{01}	\leq 0.25 $d_{\rm t}$	
Check if:	b)	Maximum value of error unloaded, E_0	\leq 0.25 $d_{\rm t}$	A 5 4
	c)	Maximum value of zero variation, $E_0 - E_{0I}$	$\leq 0.25 \ d_{\rm t} \times p_i$	A.3.4
	d)	Maximum value of error loaded, $E_{\rm L} - E_0$	$\leq 0.25 \ d_{\rm t} \times p_i$	

Remarks:

Passed

² In operation only if zero operates as part of every automatic weighing cycle

3 Stability of equilibrium for static weighing (3.2.10, A.6.1)



In the case of printing or data storage:

Load =

Printing or data storage					
Number	First recorded or printed value after	Reading during 5 seconds after print-out or storage			
	manual disturbance and command	Minimum	Maximum		
1					
2					
3					
4					
5					

Check separately for each of the five tests if only two adjacent figures appear, one being the printed value.

In the case of zero-setting:

 $E = I + \frac{1}{2} d - \Delta L - L =$ zero or near zero

	Zero-setting								
Number	Load, L	Indication, I	Add. load, ΔL	Error, E					
1									
2									
3									
4									
5									

Check the accuracy according to A.5.4.3 for zero-setting.

Passed

Failed

4 Influence factors (2.7, A.7.3)

- 4.1 Static temperatures (2.7.1.1, A.7.3.1)
- 4.1.1 Reference of 20 °C

				At start	At end	
Application no.:		Te	mp.:			°C
Type designation:		Re	l. h.:			%
Observer:		I	Date:			yyyy-mm-dd
Control scale interval, d:		Т	ime:			hh:mm:ss
Resolution during test:		Bar. p	ores.:			hPa
(smaller than d)						
Automatic zero-setting dev	rice is:					
Non-existent	Not in operation	Out of working rang	ge	In oj	peration	
$E = I + \frac{1}{2} d - \Delta L - L,$	$E_{\rm c} = E - E_0$ with $E_0 = {\rm er}$	ror calculated at or near zero	*			

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Land L	Indica	tion, I	Add. lo	oad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	
Load, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication							
At start of test	At end of test	Max deviation observed (except for non-recordable transients)					

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.1.2 Static temperatures, specified high of: °C





Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Lord L	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	mpe
LUau, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	
*					*				

Result sheet B

	Totalization indication	
At start of test	At end of test	Max deviation observed (except for non-recordable transients)

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static Load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.1.3 Static temperatures, specified low of: °C



 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero*

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

T 1 T	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	mpe
Load, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	
*					*				

Result sheet B

Totalization indication							
At start of test	At end of test	Max deviation observed (except for non-recordable transients)					

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, $T_{\rm a}$	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.1.4 Static temperatures, 5 °C (if applicable)



 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero*

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Load, L	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	
	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication						
At start of test	At end of test	Max deviation observed (except for non-recordable transients)				

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.1.5 Static temperatures, reference of 20 °C



 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero*

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Lord L	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected error, $E_{\rm c}$		mno
Load, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication						
At start of test	At start of test At end of test					

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.2	ſem	peratu	re effec	et on no	-load indica	tion (2.7.1.	2, A.7.3.2	2)		
		Applica	ation no.:							
	-	Гуре des	ignation:							
		C	Observer:							
Co	ontrol	l scale in	terval, d:							
Totaliz	ation	scale int	erval, d_t :							
Automatic	zero	o-setting	device is							
Non-	exist	ent		Not in op	eration	Out of wo	orking range	e	In operati	on
$P = I + \frac{1}{2} a$	$l - \Delta l$	L								
Report page ³		Date	Time	Temp (°C)	Zero indication, <i>I</i>	Add. load, ΔL	Р	ΔP	ΔTemp	Zero-change per °C
L		L	1	<u> </u>	l	1	<u> </u>	<u> </u>	<u> </u>	

 ΔP = difference of *P* for two consecutive tests at different temperatures

 Δ Temp = difference of temperature for two consecutive tests at different temperatures

Check if the zero-change per 5 °C is smaller than *d*.

Passed

Failed

³ Give the report page of the relevant weighing test where weighing tests and temperature effect on no-load indication test are conducted together.

4.3 Damp heat, steady state (non-condensing) (4.2.3, A.7.3.3)

4.3.1 Reference temperature of 20 °C at 50 % humidity

		At start	After 3 h	At end	
Application no.:	Temp.:				°C
Type designation:	Rel. h.:				%
Observer:	Date:				yyyy-mm-dd
Scale interval, <i>d</i> :	Time:				hh:mm:ss
Totalization scale interval, d_t :	Bar. pres.:				hPa
Automatic zero-setting device is:					
Non-existent Not in operation	Out of working	g range	In oper	ration	
$E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0	= error calculated at or near	zero*			

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Lood L	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	
Load, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication						
At start of test	At end of test	Max deviation observed (except for non-recordable transients)				

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed

4.3.2 Damp heat, steady state, upper limit temperature of:°C and 85 % humidity



 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero*

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Lord L	Indica	tion, I	Add. lo	bad, ΔL	Er	ror	Corrected	l error, $E_{\rm c}$	mno
Load, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication							
At start of test	At end of test	Max deviation observed (except for non-recordable transients)					

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, T_{c}	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Remarks:

Passed

Failed

4.3.3 Damp heat, steady state, reference temperature of 20 °C and 50 % humidity



 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero*

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Load, L	Indication, I		Add. load, ΔL		Error		Corrected error, $E_{\rm c}$		
	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	\uparrow	mpe
*					*				

Result sheet B

Totalization indication						
At start of test	At end of test	Max deviation observed (except for non-recordable transients)				

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$

Passed

Failed
°C

4.4 Mains power voltage variations test (2.7.2, A.7.3) At start At end Application no.: Temp.: Type designation: Rel. h.: Observer: Date:



⁴ a) Calculate the lower and upper limits of applied voltages according to 2.7.2. If a voltage range (U_{\min} / U_{\max}) is marked, use the average value as the reference value.

b) For a road vehicle battery, the U_{nom} of the vehicle's electrical system is usually 12 V or 24 V. However, the practical voltage at the battery terminals of a road vehicle can vary considerably.

Category of power supply:

Note: Reproduce this form if an instrument has more than one power supply

 $E = I + \frac{1}{2} d - \Delta L - L$, $E_c = E - E_0$ with E_0 = error calculated at or near zero

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Voltage conditions	U (V)	Load, L	Indication, I	Add. load, ΔL	Error	Corrected error, $E_{\rm c}$
Unom						
C nom						
L ouver limit						
Lower minit						
I Innor limit						
Opper limit						

Result sheet B

Used in conjunction with result sheet A to record the retained totalization

Valtaga	U	Totalization indication					
conditions	(V)	At start of test At end of test		Max deviation observed (except for non-recordable transients)			
I.I.							
$U_{\rm nom}$							
L ouver limit							
Lower mint							
Unnor limit							
Opper limit							

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Voltage conditions	U (V)	Static load	Calculated change in totalization, $T_{\rm c}$	Totalization before adding load, $T_{\rm b}$	Totalization after adding load, T_a	Indicated change in totalization, $T_i = T_a - T_b$	Error, $T_{\rm c} - T_{\rm i}$
$U_{\rm nom}$							
Lower limit							
Upper limit							
opper mint							

Failed

Remarks:

Passed

5 Disturbances (4.1.2, A.7.4)

5.1 AC mains voltage dips and short interruptions (A.7.4.1)

			At start	At end	
Application	no.:	Temp.:			°C
Type designat	ion:	Rel. h.:			%
Obser	ver:	Date:			yyyy-mm-dd
Control scale interva	l, <i>d</i> :	Time:			hh:mm:ss
Totalization scale interval	, <i>d</i> _t :	Bar. pres.:			hPa
Automatic zero-setting dev	vice is:	Out of working rang	je I	n operation	
Supply voltage ⁵ :	$U_{\rm nom} = $ V	$U_{\min} =$	V Un	_{nax} =	V

Pre-test information

Disturbance parameters								
Amplitude (% of U_{nom})	Repetition interval (s)							
0	0.5	10						
0	1	10						
40	10	10						
70	25	10						
80	250 / 300*	10						
0	250 / 300*	10						

 * These values are for 50 Hz / 60 Hz respectively

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Disturbance	Result						
Amplitude	Load	Indication,	Sig	Significant fault (>1 d_t)			
(other pre-test information)	Load	Ι	No	Yes (remarks)			
without disturbance							
0							
0							
40							
70							
80							
0							

⁵ Calculate the lower and upper limits of applied voltages according to 2.7.2. If a voltage-range (U_{\min} / U_{\max}) is marked, use the average value as the reference value.

Used in conjunction with result sheet A to record the retained totalization

Disturbance	Result				
Amplitude	Totalization	indication	5	Significant fault (>1 d_t)	
(other pre-test information) $\sqrt{6}$	At start of test	At end of test	No	Yes (remarks)	
without disturbance					
0					
0					
40					
70					
80					
0					

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Disturbance	Result						
Amplitude (% of U_{nom})	Load	Calculated change in	Totalization before	Totalization after adding	Indicated change in		Significant fault $(T_c - T_i)$ or detection and reaction
(other pre-test information)	Load	totalization, $T_{\rm c}$	adding load, $T_{\rm b}$	load, T _a	totalization, $T_i = T_a - T_b$	No	Yes (remarks)
without disturbance							
0 %							
0 %							
40 %							
70 %							
80 %							
0 %							

Passed

Failed

5.2 Bursts (transients) on mains power lines and on signal and communication lines (A.7.4.2)

5.2.1 Mains power lines

				At start	At end	
Application no.:			Temp.:			°C
Type designation:			Rel. h.:			%
Observer:			Date:			yyyy-mm-dd
Control scale interval, d:			Time:			hh:mm:ss
Totalization scale interval, d_t :			Bar. pres.:			hPa
Automatic zero-setting device is	: Not in operation	Out	of working rang	e I	n operation	
		d				

Mains power lines: test voltage 1.0 kV (peak), duration of the test > 1 minute at each amplitude and polarity

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

			Result			
Connection	Polarity	Lood	Indication,	Sig	gnificant fault (>1 d _t)	
		Load	Ι	No	Yes (remarks)	
without disturl	bance					
Live	pos					
↓ ground	neg					
without disturl	bance					
Neutral	pos					
↓ ground	neg					
without disturbance						
Protective earth	pos					
↓ ground	neg					

Used in conjunction with result sheet A to record the retained totalization

		Result					
Connection	Polarity	Totalization	indication	Significant fault (> 1 d_t)			
		At start of test	At end of test	No	Yes (remarks)		
without distur	bance						
Live	pos						
ground	neg						
without distur	bance						
Neutral	pos						
ground	neg						
without disturbance							
Protective earth	pos						
ground	neg						

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

				Result					
Connection	Polarity	Calculated	Totalization	Totalization	Indicated	Signifi	icant fault $(T_{\rm c} - T_{\rm i})$		
Connection	Tolarity	Tolarity		Load Load T_c T_b	before adding load, $T_{\rm b}$	after adding load, T_a	change in totalization, $T_i = T_a - T_b$	No	Yes (remarks)
without dist	urbance								
Live	pos								
↓ ground	neg								
without dist	urbance								
Neutral	pos								
↓ ground	neg								
without dist	urbance								
Protective	pos								
earth ↓ ground	neg								

Passed

Failed

5.2.2 Signal and communication lines

		At start	At end	
Application no.:	Temp.:			°C
Type designation:	Rel. h.:			%
Observer:	Date:			yyyy-mm-dd
Control scale interval, <i>d</i> :	Time:			hh:mm:ss
Totalization scale interval, d_t :	Bar. pres.:			hPa
	-			_
Automatic zero-setting device is:				
Non-existent Not in operation Out of	of working range	e I	In operation	

Signal and communication lines: test voltage 0.5 kV (peak), duration of the test > 1 minute at each amplitude and polarity

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

	Polarity	Result						
Cable/interface		Lood	Indication I		Significant fault (>1 d_t)			
		Load	indication, <i>1</i>	No	Yes (remarks)			
withou	without disturbance							
C/1 1	pos							
C/1,1	neg							
withou	t disturbance							
C/1 2	pos							
0/1,2	neg							
withou	without disturbance							
C/1 3	pos							
0/1,5	neg							
withou	t disturbance							
C/1 4	pos							
C/1,4	neg							
withou	t disturbance							
C/1.5	pos							
0/1,5	neg							
withou	t disturbance							
C/1.6	pos							
C/1,0	neg							

Notes: 1) Explain or make a sketch indicating where the clamp is located on the cable; if necessary, add additional page.

2) The cell references C/1,1 to C/1,6 should be used to cross-reference the cable or interface between Tables A and B.

Used in conjunction with result sheet A to record the retained totalization

		Result					
Cable/interface	Polarity	At start of test	At and of test	Significant fault (>1 d_t)			
		At start of test	At the of lest	No	Yes (remarks)		
	without distu	rbance					
C/1_1	pos						
C/1,1	neg						
	without distu	rbance					
C/1 2	pos						
C/1,2	neg						
	without distu	rbance					
C/1 3	pos						
C/1,5	neg						
	without distu	rbance					
C/1.4	pos						
C/1,4	neg						
	without distu	rbance					
C/1.5	pos						
C/1,5	neg						
	without distu	rbance					
C/1.6	pos						
C/1,0	neg						

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

					Result			
Cable/interface	Polarity		Calculated	Totalization	Totalization	Indicated	Signifi	icant fault $(T_{\rm c} - T_{\rm i})$
Cable/Interface	Totatity	Load	totalization,	adding load,	after adding load,	totalization,	No	Vac (romarka)
			T _c	T _b	$T_{\rm a}$	$T_{\rm i} = T_{\rm a} - T_{\rm b}$	INO	res (remarks)
		v	without disturl	bance				
C/1.1	pos							
C/1,1	neg							
		v	without disturl	bance				
C/1.2	pos							
C/1,2	neg							
		v	without disturl	bance				
C/1.2	pos							
C/1,5	neg							
		v	without disturl	bance				
C/1 4	pos							
C/1,4	neg							
		v	without disturl	bance				
C/1 5	pos							
C/1,5	neg							
		v	without distur	bance				
C/1.6	pos							
C/1,0	neg							

Passed

Failed

5.3 Electrical surges on mains power lines and on I/O signal and communication lines (if any) (A.7.4.3)

5.3.1 Mains power lines

				At start	At end	
Application no.:			Temp.:			°C
Type designation:			Rel. h.:			%
Observer:			Date:			yyyy-mm-dd
Control scale interval, d:			Time:			hh:mm:ss
Totalization scale interval, d_t :			Bar. pres.:			hPa
						-
Automatic zero-setting device is	5:					
Non-existent	Not in operation	Out of	working rang	je I	n operation	

Mains power lines: test voltage 1.0 kV, duration of the test > 1 minute at each amplitude and polarity

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

		Result						
Connection	Polarity	Load	Indication,	Significant fault (>1 d_t)				
			Ι	No	Yes (remarks)			
without disturb	bance							
Live	pos							
↓ ground	neg							
without disturb	bance							
Neutral	pos							
, ground	neg							
without disturbance								
Protective earth	pos							
, ground	neg							

Used in conjunction with result sheet A to record the retained totalization

		Result						
Connection	Polarity	Totalization	indication	Significant fault (>1 d_t)				
		At start of test	At end of test	No	Yes (remarks)			
without distur	bance							
Live	pos							
↓ ground	neg							
without distur	bance							
Neutral	pos							
ground	neg							
without disturbance								
Protective earth	pos							
ground	neg							

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

			Result						
Connection	Polarity	Load	Calculated	Totalization	Totalization	Indicated	Sigr	nificant fault $(T_c - T_i)$	
			totalization, $T_{\rm c}$	totalization, T_c T_b T_a	load, T_a	totalization, $T_i = T_a - T_b$	No	Yes (remarks)	
without dist	turbance								
Live	pos								
ground	neg								
without dist	turbance								
Neutral	pos								
ground	neg								
without dist	turbance								
Protective	pos								
drund	neg								

Passed

Failed

Remarks (including additional test setup information):

5.3.2 Electrical surges on I/O signal and communication lines (if any)

				At start	At end	
Application no.:			Temp.:			°C
Type designation:			Rel. h.:			%
Observer:			Date:			yyyy-mm-dd
Control scale interval, d:			Time:			hh:mm:ss
Totalization scale interval, d_t :			Bar. pres.:			hPa
			-			-
Automatic zero-setting device is	5:					
Non-existent	Not in operation	Out of w	orking range	In open	ration	

I/O signal and communication lines (if any): test voltage 0.5 kV, duration of the test 1 minute at each amplitude and polarity

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

		Result						
Cable/interface	Polarity	Lood	Indication,		Significant fault (>1 d_t)			
		Load	Ι	No	Yes (remarks)			
withou	without disturbance							
C/1 1	pos							
C/1,1	neg							
withou	t disturbance							
C/1 2	pos							
C/1,2	neg							
withou	without disturbance							
C/1 3	pos							
C/1,5	neg							
withou	t disturbance							
C/1 4	pos							
C/1,4	neg							
withou	t disturbance							
C/1 5	pos							
C/1,5	neg							
withou	t disturbance							
C/1.6	pos							
C/1,0	neg							

Notes: 1) Explain or make a sketch indicating where the clamp is located on the cable; if necessary, add additional page.

2) The cell references C/1,1 to C/1,6 should be used to cross-reference the cable or interface between Tables A and B.

Used in conjunction with result sheet A to record the retained totalization

		Result					
Cable/interface	Polarity	At start of test	At and of test	Significant fault (>1 d_t)			
		At start of test	At the of lest	No	Yes (remarks)		
	without distu	rbance					
C/1_1	pos						
C/1,1	neg						
	without distu	rbance					
C/1 2	pos						
C/1,2	neg						
	without distu	rbance					
C/1 3	pos						
C/1,5	neg						
	without distu	rbance					
C/1.4	pos						
C/1,4	neg						
	without distu	rbance					
C/1.5	pos						
C/1,5	neg						
	without distu	rbance					
C/1.6	pos						
C/1,0	neg						

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

					Result			
Cable/	Polarity		Calculated	Totalization	Totalization	Indicated	Signif	icant fault $(T_{\rm c} - T_{\rm i})$
Interface	Load	tota	totalization, $T_{\rm c}$	adding load, $T_{\rm b}$	load, T _a	totalization, $T_i = T_a - T_b$	No	Yes (remarks)
			without distur	bance		•		
C/1 1	pos							
C/1,1	neg							
		Y	without distur	bance				
C/1.2	pos							
0/1,2	neg							
		,	without distur	bance				
C/1 3	pos							
0/1,5	neg							
		,	without distur	bance				
C/1A	pos							
0/1,4	neg							
		Y	without distur	bance				
C/1 5	pos							
0/1,5	neg							
		•	without distur	bance				
C/1.6	pos							
C/1,0	neg							

Passed

Failed

5.4 Electrostatic discharge (A.7.4.4)

5.4.1 Direct application

			At start	At end	
Application no.:		Temp.:			°C
Type designation:		Rel. h.:			%
Observer:		Date:			yyyy-mm-dd
Control scale interval, d:		Time:			hh:mm:ss
Totalization scale interval, d_t :		Bar. pres.:			hPa
Automatic zero-setting device is	: Not in operation	Out of working rang	e I	n operation	
Contact discharges	Paint pene	etration			
Air discharges	Polarity ⁶ :	pos	neg		

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

	Discharges				Result				
Test voltage	Number of	Repetition	Load	Indication,	Significant fault (>1 d_t)				
(kV)	(≥ 10)	(s)	(s) Load		No	Yes (remarks)			
	disturbance								
2									
4									
6									
8 (air discharges)									

 $^{^{6}}$ IEC 61000-4-2 specifies that the test shall be conducted with the most sensitive polarity.

Used in conjunction with result sheet A to record the retained totalization

	Discharges				Result				
Test voltage	Number of	Repetition	At start	At end of	Significant fault (>1 d_t)				
(kV)	≥ 10	(s)	of test	test	No	Yes (remarks)			
	without	disturbance							
2									
4									
6									
8 (air discharges)									

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

E	Discharges				Result						
Test voltage	Number of	umber of Repetition Calculated Before After adding Indicated		Sig	Significant fault $(T_c - T_i)$						
(kV)	discharges ≥ 10	interval (s)	$\begin{array}{c c} \text{val} & \text{Load} & \text{change,} & \text{adding} & \text{adding} \\ \hline T_c & \text{load,} & \text{load,} \\ \hline T_b & T_c \end{array}$		load, T_a	change $T_i = T_a - T_b$	No	Yes (remarks)			
without disturbance											
2											
4											
6											
8 (air discharges)											

Note: If the EUT fails, the test point at which this occurs shall be recorded.

Failed

Passed

5.4.2 Indirect application (contact discharges only)

				At start	At end	
Application no.:			Temp.:			°C
Type designation:			Rel. h.:			%
Observer:			Date:			yyyy-mm-dd
Control scale interval d:			Time:			hh:mm:ss
Totalization scale interval d_t :			Bar. pres.:			hPa
Automatic zero-setting device is:	ot in operation	Out o	f working range	e In	operation	
Polarity ⁷ :	pos	neg				

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Horizontal coupling plane

	Result						
Test voltage	Number of	Repetition	Load	Indication,	Significant fault (>1 d_t)		
(kV)	$\begin{array}{c c} \text{discharges} & \text{interval} & \text{Load} \\ \geq 10 & (s) \end{array}$		Load	u I	No	Yes (remarks)	
2							
4							
6							

Vertical coupling plane

	Result						
Test voltage	Number of	Repetition	Load	Indication,	Significant fault (>1 d_t)		
(kV)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		Ι	No	Yes (remarks)		
2							
4							
6							

⁷ IEC 61000-4-2 specifies that the test shall be conducted with the most sensitive polarity.

Used in conjunction with result sheet A to record the retained totalization

Horizontal coupling plane

E	Discharges				Result				
Test voltage (kV)	Number of	Repetition	Tota	lization	Sign	Significant fault (>1 d_t)			
	discharges ≥ 10	(s)	At start of test	At end of test	No	Yes (remarks)			
2									
4									
6									

Vertical coupling plane

Γ	Result						
Test voltage (kV)	Number of	Repetition	Totaliz	ation	Si	Significant fault (>1 d_t)	
	discharges ≥ 10	(s)	At start of test	At end of test	No	Yes (remarks)	
2							
4							
6							

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

Horizontal coupling plane

	Discharges			Result						
	D did			Totalization	l		Sig	Significant fault $(T_c - T_i)$		
l est voltage (kV)	Number of discharges ≥ 10	Repetition interval (s)	Load	Calculated change, $T_{\rm c}$	Before adding load, T _b	After adding load, T_a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)	
			without d	isturbance						
2										
4										
6										

Vertical coupling plane

	Discharges			Result						
	D iii			Totalization	1		Si	Significant fault $(T_c - T_i)$		
Test voltage (kV)	Number of discharges ≥ 10	Repetition interval (s)	Load	Calculated change, $T_{\rm c}$	Before adding load, $T_{\rm b}$	After adding load, T_a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)	
	without disturbance									
2										
4										
6										

Note: If the EUT fails, the test point at which this occurs shall be recorded.



Failed

5.4 Electrostatic discharge test (A.7.4.4) (continued)

Specification of test points of EUT (direct application), e.g. by photos or sketches

a) Direct application

Contact discharges:

Air discharges:

b) Indirect application

5.5 Immunity to electromagnetic fields (A.7.4.5)

5.5.1 Immunity to radiated electromagnetic fields (A.7.4.5.1)

			At start	At end	
Application no.:		Temp.:			°C
Type designation:		Rel. h.:			%
Observer:		Date:			yyyy-mm-dd
Control scale interval, d:		Time:			hh:mm:ss
Totalization scale interval, d_t :	Bar. pres.:			hPa	
Rate of sweep:		_			
Test severity;					
Frequency range:	80 MHz ¹ to 2000 MHz				
RF amplitude (50 ohms): 10 V/m					
Modulation:	80 % AM, 1 kHz, sine wave				
		1	1.1.6	UO monto	

¹ Lower limit is 26 MHz if the test according to A.7.4.5.2 cannot be applied due to lack of mains or I/O ports.

Note: If the EUT fails, the frequency and field strength at which this occurs must be recorded.

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

	Dist		Result				
Antonno	Frequency	Delorization	EUT	Load	Indication,	S	ignificant fault (>1 d_t)
Antenna	range (MHz)	FoldHzation	facing	Loau	Ι	No	Yes (remarks)
	without disturbance						
		Vertical	Front				
			Right				
			Left				
			Rear				
			Front				
		Horizontal	Right				
			Left				
			Rear				
			Front				
		Vartical	Right				
		vertical	Left				
			Rear				
			Front				
		II animantal	Right				
		riorizontal	Left				
			Rear				

Passed

Failed

Used in conjunction with result sheet A to record the retained totalization

	Distu	rbances		Result				
Antonno	Frequency	Delerization	EUT	Totalization	n indication	Signi	ificant fault (>1 d_t)	
Antenna range (MHz)		Polarization	facing	At start of test	At end of test	No	Yes (remarks)	
	without o	listurbance						
		Vertical	Front					
			Right					
			Left					
			Rear					
	without o	listurbance						
			Front					
		Horizontal	Right					
			Left					
			Rear					
	without of	listurbance						
			Front					
		Vertical	Right					
		vertical	Left					
			Rear					
without disturbance								
			Front					
		Horizontal	Right					
			Left					
			Rear					

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

	Disturbances				Result					
	5					Totalizati	on		Significant fault $(T_c - T_i)$	
Antenna	range (MHz)	Polarization	EUT facing	Load	Calculated change, $T_{\rm c}$	Before adding load, $T_{\rm b}$	After adding load, T_a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)
without disturbance										
			Front							
		Vertical	Right							
			Left							
			Rear							
	without d	isturbance								
		Horizontal	Front							
			Right							
			Left							
			Rear							
	without d	isturbance								
			Front							
		Vertical	Right							
		vertical	Left							
			Rear							
without disturbance										
			Front							
		Horizontal	Right							
		TIOTIZOIII.dl	Left							
			Rear							

Passed

Failed

5.5.2 Immunity to conducted electromagnetic fields (A.7.4.5.2)

			At start	At end	
Application no.:		Temp.:			°C
Type designation:		Rel. h.:			%
Observer:		Date:			yyyy-mm-dd
Control scale interval, d:		Time:			hh:mm:ss
Totalization scale interval, d_t :		Bar. pres.:			hPa
Rate of sweep:					
Test severity;					
Frequency range:	0.15 MHz - 80 MHz				
RF amplitude (50 ohms):	10 V (e.m.f.)				
Modulation:	80 % AM, 1 kHz, sine wave				

Note: If EUT fails, the frequency and field strength at which this occurs must be recorded.

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

	Disturb	ances		Result				
Antonna	Frequency	Delerization	Level	Lood	Indication,	Signi	ficant fault (>1 $d_{\rm t}$)	
Antenna	range (MHz)	Polarization	e.m.f)	Load	Ι	No	Yes (remarks)	
	without dis							
			Front					
		Vertical	Right					
		vertical	Left					
			Rear					
			Front					
		Horizontal	Right					
			Left					
			Rear					
			Front					
		Vortical	Right					
		vertical	Left					
			Rear					
			Front					
		Harizontal	Right					
		Horizontai	Left					
			Rear					
Passed		Failed						

Used in conjunction with result sheet A to record the retained totalization

Disturbances			Result				
A	Frequency	Delenietien	Level	Totalization	n indication	Sign	ificant fault (>1 $d_{\rm t}$)
Antenna range (MHz)		Polarization	e.m.f)	At start of test	At end of test	No	Yes (remarks)
	without o	listurbance					
		Vertical	Front				
			Right				
			Left				
			Rear				
	without o	listurbance					
			Front				
		Horizontal	Right				
			Left				
			Rear				
	without of	disturbance					
			Front				
		Martin 1	Right				
		vertical	Left				
			Rear				
without disturbance							
			Front				
		Right					
		Horizontal	Left				
			Rear				

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

	Disturbances				Result						
						Totalizati	on		Si	gnificant fault $(T_c - T_i)$	
Antenna Frequency range (MH:		Polarization	Level (volts e.m.f)	Load	Calculated change, $T_{\rm c}$	Before adding load, $T_{\rm b}$	After adding load, T_a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)	
without disturbance											
			Front								
		Vertical	Right								
			Left								
			Rear								
without disturbance											
		Horizontal	Front								
			Right								
			Left								
			Rear								
	without d	isturbance									
			Front								
		Vertical	Right								
		v er tieur	Left								
			Rear								
without disturbance											
			Front								
		Horizontal	Right								
		11011201141	Left								
			Rear								

Passed

Failed

Include a description of the setup of the EUT, e.g. by photos or sketches.

Radiated:

Conducted:

5.6 Electrical transient conduction for instruments powered by road vehicle batteries (A.7.4.6)

5.6.1 Conduction along supply lines of 12 V or 24 V road vehicle batteries (A.7.4.6.1)



Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Voltage			Result						
conditions, $U_{\rm nom}$	Test pulse	Pulse voltage, U_{s}	Load	Indication,	Significant fault (>1 d_t)				
		5		Ι	No	Yes (remarks) ⁸			
	2a	+ 50 V							
12 V	2b ⁹	+10 V							
	3a	-150 V							
	3b	+100 V							
	4	-7 V							
	2a	+50 V							
	2b	+20 V							
24 V	3a	–200 V							
	3b	+200 V							
	4	-16 V							

⁸ Functional status of the instrument during and after exposure to test pulses.

⁹ Test pulse 2b is only applicable if the instrument is connected to the battery via the main (ignition) switch of the car, i.e. if the manufacturer has not specified that the instrument is to be connected directly (or by its own main switch) to the battery.

Used in conjunction with result sheet A to record the retained totalization

Voltage			Result						
conditions, $U_{\rm nom}$	Test pulse	Pulse voltage, U_s	Totalization	n indication	Sig	gnificant fault (>1 $d_{\rm t}$)			
			At start of test	At end of test	No	Yes (remarks)			
	2a	+50 V							
	2b	+10 V							
12 V	3a	-150 V							
	3b	+100 V							
	4	-7 V							
	2a	+50 V							
	2b	+20 V							
24 V	3a	-200 V							
	3b	+200 V							
	4	-16 V							

Result sheet C

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

				Result						
Voltage	Test pulse	Pulse voltage, Us		Tota	lization ind	ication		Sign	Significant fault $(T_c - T_i)$	
conditions, U_{nom}			Load	Calculated change, $T_{\rm c}$	Before adding load, $T_{\rm b}$	After adding load, T _a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)	
	2a	+50 V								
	2b	+10 V								
12 V	3a	-150 V								
	3b	+100 V								
	4	-7 V								
	2a	+50 V								
	2b	+20 V								
24 V	3a	-200 V								
	3b	+200 V								
	4	-16 V								

Passed

Failed

5.6.2 Electrical transient conduction via lines other than supply lines, for external 12 V or 24 V road vehicle batteries (A.7.4.6.2)



12 V battery voltage

24 V battery voltage

Result sheet A

Used in conjunction with result sheet B when the integral control device is used to determine the error

Voltage		Pulse voltage, $U_{\rm s}$	Result					
conditions,	Test pulse		Load	Indication,	Significant fault (>1 d_t)			
$U_{\rm nom}$			Load	Ι	No	Yes (remarks) ¹⁰		
10.17	а	-60 V						
12 V	b	+40 V						
24 V	а	-80 V						
	b	+80 V						

Result sheet B

Used in conjunction with result sheet A to record the retained totalization

Voltage			Result						
conditions,	Test pulse	Pulse voltage, $U_{\rm s}$	Totalizatio	n indication	Significant fault (>1 d_t)				
U _{nom}			At start of test	At end of test	No	Yes (remarks)			
12 V	a	-60 V							
12 V	b	+40 V							
24 V	a	-80 V							
	b	+80 V							

¹⁰ Functional status of the instrument during and after exposure to test pulses.

Used where the total is being increased by continually adding the result of weighing a static load and the totalization indicator is used to determine the error

		Pulse voltage, $U_{\rm s}$		Result							
Voltage conditions, $U_{\rm nom}$	T (1			Totali	zation ind	ication		Significant fault $(T_c - T_i)$			
	l est pulse		Load	Calculated change, $T_{\rm c}$	Before adding load, $T_{\rm b}$	After adding load, T_a	Indicated change, $T_i = T_a - T_b$	No	Yes (remarks)		
12 V	а	-60 V									
12 V	b	+40 V									
24 V	а	-80 V									
24 V	b	+80 V									



Failed

6 Span stability (6.7.3, A.8)

Applic	cation no.:					
Type de	signation:					
Control scale i	nterval, d:					
Resolution during test (small	er than d):					
Automatic zero-setting and zero-tr Non-existent Zero load = Automatic span adjustment device: Non-existent	acking device is Not in operat Tes In operation	s: tion st load =	Out of work	ing range		
Measurement no. 1: Initial measurement	urement		At	start	At end	
Application no.:		Те	emp.:		٥(2
Type designation:		Re	el. h.:		%)
Observer:]	Date:		У	yyy-mm-dd
]	Time:		h	h:mm:ss
		Bar.	pres.:		P	a
$E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_{\rm L} = I_0$	$L_{\rm L} + \frac{1}{2} d - \Delta L - L$	L				
No.Indication of zero, I_0 Add. load ΔL_0	l, <i>E</i> ₀	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L} - E_0$	Corrected value*

No.	of zero, I_0	ΔL_0	E_0	load, I _L	ΔL	$E_{ m L}$	$E_{\rm L} - E_0$	value*
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

Average error = average $(E_{\rm L} - E_0)$	
$(E_{\rm L} - E_0)_{\rm max} - (E_{\rm L} - E_0)_{\rm min} =$	
0.1 <i>d</i> =	

If $|(E_L - E_0)_{max} - (E_L - E_0)_{min}| \le 0.1 d$, one loading and reading will be sufficient for each of the subsequent measurements. If not, five loadings and readings shall be performed at each measurement.

For each of the subsequent measurements (at least seven), indicate under "Remarks", as appropriate, if the measurement has been performed after:

the temperature test, the EUT having been stabilized for at least 16 h the damp heat test, the EUT having been stabilized for at least 16 h the EUT has been disconnected from the mains for at least 8 h and then stabilized for at least 5 h any change in the test location any other specific condition: Measurement no. 2 At start At end Application no.: Temp.: °C Type designation: Rel. h.: % Observer: Date: yyyy-mm-dd Time: hh:mm:ss Bar. pres.: hPa $E_{\rm L} = I_{\rm L} + \frac{1}{2} d - \Delta L - L$ $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0.$ Add. load, Add. load, Indication of Indication of Corrected No. $E_{\rm L} - E_0$ E_0 $E_{\rm L}$ load, $I_{\rm L}$ value zero, I_0 ΔL_0 ΔL 1 2 3 4

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_L - E_0)$

Remarks:

5



 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_L = I_L + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value*
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_{\rm L} - E_0)$

Remarks:

Measurement no. 4		At start	At end	
Application no.:	Temp.:			°C
Type designation:	Rel. h.:			%
Observer:	Date:			yyyy-mm-dd
_	Time:			hh:mm:ss
	Bar. pres.:			hPa

 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_L = I_L + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value*
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_L - E_0)$



 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_L = I_L + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_{\rm L} - E_0)$

Remarks:

Measurement no. 6		At start	At end	
Application no.:	Temp.:			°C
Type designation:	Rel. h.:			%
Observer:	Date:			yyyy-mm-dd
-	Time:			hh:mm:ss
	Bar. pres.:			hPa

 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_{\rm L} = I_{\rm L} + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_L - E_0)$



 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_L = I_L + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_{\rm L} - E_0)$

Remarks:

Measurement no. 8			At start	At end	
Application no.:		Temp.:			°C
Type designation:		Rel. h.:			%
Observer:		Date:			yyyy-mm-dd
-		Time:			hh:mm:ss
	Ba	r. pres.:			hPa

 $E_0 = I_0 + \frac{1}{2} d - \Delta L_0 - L_0, \qquad E_{\rm L} = I_{\rm L} + \frac{1}{2} d - \Delta L - L$

No.	Indication of zero, I_0	Add. load, ΔL_0	E_0	Indication of load, <i>I</i> _L	Add. load, ΔL	$E_{\rm L}$	$E_{\rm L}-E_0$	Corrected value
1								
2								
3								
4								
5								

* When applicable, necessary corrections resulting from variations of temperature, pressure, etc. See remarks.

If five loadings and readings have been performed:

Average error = average $(E_L - E_0)$
(A.8)	
SPAN STABILITY	

S

Application no.:

Type designation:

Plot on the diagram the indication of temperature test, T, damp heat test, D and disconnections from the mains power supply, P



 \leftarrow Average error, d

7 Material tests (6.1, A.5.1)

7.1 Material testing (separate verification method) (6.2.1, A.5.1.1, A.9.2.3)



Parameter	Results
Number of loads	
Indicated total at start, $T_{\rm S}$	
Indicated total at end, $T_{\rm F}$	
$I = T_{\rm F} - T_{\rm S}$	
Control instrument indication for total load, L	
$Error = (I - L) / L \times 100 \%$	

Remarks:

Test 2





Parameter	Results
Number of loads	
Indicated total at start, $T_{\rm S}$	
Indicated total at end, $T_{\rm F}$	
$I = T_{\rm F} - T_{\rm S}$	
Control instrument indication for total load, L	
$\text{Error} = (I - L) / L \times 100 \%$	

Test 3		At start	At end	
Application no.:	Temp.:			°C
Type designation:	Rel. h.:			%
Observer:	Date:			yyyy-mm-dd
Control scale interval, <i>d</i> :	Time:			hh:mm:ss
Totalization scale interval, d_i :	Bar. pres.:			hPa
Material:				
Condition of material:				
Nominal load:				

Parameter	Results
Number of loads	
Indicated total at start, $T_{\rm S}$	
Indicated total at end, $T_{\rm F}$	
$I = T_{\rm F} - T_{\rm S}$	
Control instrument indication for total load, L	
$\text{Error} = (I - L) / L \times 100 \%$	

Additional test		At start	At end	
Application no.:	Temp.:			°C
Type designation:	Rel. h.:			%
Observer:	Date:			yyyy-mm-dd
Control scale interval, d:	Time:			hh:mm:ss
Totalization scale interval, d_t :	Bar. pres.:			hPa
Material:				_
Condition of material:				
Nominal load:				

Parameter	Results
Number of loads	
Indicated total at start, $T_{\rm S}$	
Indicated total at end, $T_{\rm F}$	
$I = T_{\rm F} - T_{\rm S}$	
Control instrument indication for total load, L	
$\text{Error} = (I - L) / L \times 100 \%$	

Remarks:

Note: Reproduce this page for additional tests as necessary.

7.2 Material testing (integral verification method)

7.2.1 Integral verification weighing performance (A.5.1.2.1, A.5.1.2.4)

Note: This test is only part of the material tests when the integral weighing method is used for the tests. It is then conducted prior to the actual material test.

						A	t start	At end	
Apj	plication no.	:			Ten	np.:			°C
Туре	designation	:			Rel.	h.:			%
	Observer	:			Da	ate:	-		yyyy-mm-dd
Resolution	n during test	:			Tir	me:			hh:mm:ss
(sm	aller than d)	:			Bar. pr	es.:			hPa
Automatic zero-set	ting device i	is:							
Non-existen	t 🗌	Not in op	eration	Out	t of working	range	In o	peration	
$E = I + \frac{1}{2} d - \Delta L - E_{\rm c} = E - E_{\rm o} \text{ with } E_{\rm o}$	L , = error calc	culated at or	near zero*						
Load L	Indica	tion, I	Add. lo	bad, ΔL	Erro	or, E	Correcte	d error, $E_{\rm c}$	mne
Loud, L	\downarrow	\uparrow	\downarrow	\uparrow	\downarrow	1	\downarrow	\uparrow	mpe
*					*				

Passed

Failed

7.2.2 Material tests (integral verification method) (6.2.2, A.5.1.2, A.9.2.1)



	Hopper contents static weighing							
	Indication, <i>I</i>	Add. load, ΔL	Indication prior to rounding, $P = I + \frac{1}{2} d - \Delta L$	Calculated error, E	Corrected indication, $I_{\rm C} = P - E$	Load indication $L = I_{CL} - I_{CD}$		At start, $T_{\rm S}$
Loaded					I _{CL}			
Discharged					I _{CD}			
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								
Discharged								
Loaded								Δt end T_{-}
Discharged								At CHU, IF
	$Error = (T_F - Error = $	Error = $(T_{\rm F} - T_{\rm S} - \Sigma L) / \Sigma L \times 100 \%$ ΣL Error = %(Total load)						



		Indicated total					
	Indication, I	Add. load, ΔL	Indication prior to rounding, $P = I + \frac{1}{2} d - \Delta L$	Calculated error, E	Corrected indication, $I_{\rm C} = P - E$	Load indication $L = I_{\rm CL} - I_{\rm CD}$	At start, $T_{\rm S}$
Loaded					I _{CL}		
Discharged					I _{CD}		
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							At as 1 T
Discharged							At end, $T_{\rm F}$
	$Error = (T_F - Error = $	$-T_{\rm S}-\Sigma L)/2$	$\Sigma L \times 100 \%$			$\frac{\Sigma L}{(\text{Total load})}$	



		Indicated total					
	Indication, <i>I</i>	Add. load, ΔL	Indication prior to rounding, $P = I + \frac{1}{2} d - \Delta L$	Calculated error, E	Corrected indication, $I_{\rm C} = P - E$	Load indication $L = I_{\rm CL} - I_{\rm CD}$	At start, $T_{\rm S}$
Loaded					I _{CL}		
Discharged					I _{CD}		
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							At and T
Discharged							At end, $T_{\rm F}$
	$Error = (T_F - Error = $	$-T_{\rm S}-\Sigma L)/2$	$\Sigma L \times 100 \%$			$\frac{\Sigma L}{(\text{Total load})}$	



		Indicated total					
	Indication, <i>I</i>	Add. load, ΔL	Indication prior to rounding, $P = I + \frac{1}{2} d - \Delta L$	Calculated error, E	Corrected indication, $I_{\rm C} = P - E$	Load indication $L = I_{\rm CL} - I_{\rm CD}$	At start, $T_{\rm S}$
Loaded					I _{CL}		
Discharged					I _{CD}		
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							At and T
Discharged							At end, $T_{\rm F}$
	$Error = (T_F - Error = $	$-T_{\rm S}-\Sigma L)/2$	$\Sigma L \times 100 \%$			$\frac{\Sigma L}{(\text{Total load})}$	



	Hopper contents static weighing						Indicated total
	Indication, <i>I</i>	Add. load, ΔL	Indication prior to rounding, $P = I + \frac{1}{2} d - \Delta L$	Calculated error, E	Corrected indication, $I_{\rm C} = P - E$	Load indication $L = I_{\rm CL} - I_{\rm CD}$	At start, $T_{\rm S}$
Loaded					I _{CL}		
Discharged					I _{CD}		
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							
Discharged							
Loaded							At and T
Discharged							At end, $T_{\rm F}$
	$Error = (T_F - Error = $	$-T_{\rm S}-\Sigma L)/2$	$\Sigma L \times 100 \%$			$\frac{\Sigma L}{(\text{Total load})}$	

8 Examination of the construction of the instrument

Use this page to indicate any description or information pertaining to the instrument, additional to that already contained in this report and in the accompanying OIML certificate. This may include a picture of the complete instrument, a description of its main components, and any remark which could be useful for authorities responsible for the initial or subsequent verifications of individual instruments built according to the type. It may also include references to the manufacturer's description.

Description:

9 Checklist

This checklist is intended to serve as a summary of the results of examinations to be performed and not as a procedure. The items on this checklist are provided to recall the requirements specified in R 107-1:2007 and shall not be considered as a substitution for these requirements.

For non-mandatory devices, the checklist provides space to indicate whether or not the device exists and, if appropriate, its type. A cross in the box for "present" indicates that the device exists and that it complies with the definition given in the terminology; when indicating that a device is "not present", also check the boxes to indicate that the tests are not applicable (see page 6). If appropriate, the results stated in this checklist may be supplemented by remarks given on additional pages.

Application no.:

Type designation:

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks		
		Metrological requirements					
2.2.1	A.5.1	Maximum permissible errors					
		 Maximum permissible errors for automatic weighing for each class for loads not less than Σ_{min}: do not exceed values in Table 1 rounded to the nearest d_t 					
2.2.2	A.7	Maximum permissible errors for influence factor tests:					
		• do not exceed values in Table 2,					
		• accuracy of rounding errors at least 0.2 $d_{\rm t}$					
2.3	Observe	Form of the scale interval: 1×10^k , 2×10^k or 5×10^k	Note				
2.4	Observe	Totalization scale interval: 0.01 % $\leq d_{t} \leq 0.1$ % of Max	Note				
2.5	Observe	$\begin{array}{l} \text{Minimum totalized load:} \\ \mathcal{Z}_{\min} \geq \text{Min} \\ \mathcal{Z}_{\min} \geq 1000 \ d_t \ \text{for class } 0.2, \ \text{or} \\ 400 \ d_t \ \text{for class } 0.5, \ \text{or} \\ 200 \ d_t \ \text{for class } 1, \ \text{or} \\ 100 \ d_t \ \text{for class } 2 \end{array}$	esults fro	om any t	wo devices having same scale		
	Observe	 not greater than the absolute value of the maximum permissible errors for automatic weighing for analog devices. 					
2.7		• zero for digital displaying and printing devices.					
2.7	A.7.3						
2.7.1.1	A.7.3.1						
2.7.1.2		l'emperature effect on no-load indication					
2.7.2		Mains power:					
	A.7.3.4	AC mains voltage variations					
	A.7.3.5	DC mains voltage variations					
	A.7.3.6	Battery voltage variations (DC)					
	A.7.3.7	12 V or 24 V road vehicle battery voltage variations					

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
2.8	Observe	Units of measurement:			
		gram (g), kilogram (kg), tonne (t)			
3		Technical requir	rements	1	
3.1	Observe	Suitability for use: design to suit intended materials and usage, and robust construction to maintain its metrological characteristics			
3.2	Observe	Security of operation			
3.2.1		No characteristics likely to facilitate fraudulent use			
3.2.2		Effect of accidental breakdown or maladjustment is evident			
3.2.3		Operation unaffected by incomplete discharge			
3.2.4		Effects of variation in the quantity of the load \geq Lim is evident			
3.2.5		Inhibition of usage at loads: > Max; < Min;			
3.2.6	Observe	Use as a non-automatic weighing instrument:			
		Complies with the requirements of OIML R 76-1:2006 Non-automatic weighing instruments			
3.2.7	A.6.3	Operational adjustments			
		Adjustment prevented in automatic mode, except during tests in accordance with 3.2.5 and 6.3 of R 107-1			
3.2.8	Observe	Controls			
		Controls come to rest in intended positions and unambiguously marked keys			
3.2.9	Observe	Dust extraction			
		Shall not affect measurement			
3.2.10	A.6.1	Stable equilibrium			
		Under continuous or temporary disturbance of stable equ	ilibrium	:	
		 printed or stored weighing values show no more than two adjacent; with one of them being the final weight value; 			
		• for zero operations, correct operation according to 3.8.1 of R 107-1 is achievable			
3.2.11	Observe	Interlocks			
		Prevent or indicate operation outside specified working of	condition	ns for:	
		 minimum operating voltage (2.7.2) 			
		 maximum safe load (3.2.4) 			
		• zero-setting (3.8.3)			
		• automatic operation (3.2.5)			
3.3	A.6.4	Securing of components and pre-set controls			
3.3.1	Observe	Instrument, modules, devices and controls:			
		Fitted with a securing means, or			
		Enclosed;			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
		If enclosed, the enclosure is sealed			
		Seals are easily accessible			
		Legally relevant parameters protected by hardware or software means			
		Securing provided on all parts of the measuring system which cannot be materially protected in any other way against operations liable to affect the measurement accuracy			
		National regulations may specify the securing that is needed			
3.3.2	Observe	Means of security:			
		Hardware and/or software means of security to restrict access to authorised persons only			
		Records of interventions including the date and a means of identifying the authorised person making the intervention (see a) above):			
		 can be memorised, accessed and displayed; 			
		 traceability of the interventions is assured for at least the period of time in between periodical verifications depending on national regulations 			
		Records may not be overwritten, and if the storage capacities for records is exhausted, no further intervention shall be possible without breaking a physical seal			
		Software functions secured against intentional, unintentional and accidental changes in accordance with 3.6 of R 107-1			
		Transmission of legally relevant data via interfaces secured against intentional, unintentional and accidental changes according to 4.2.6.2 of R 107-1			
		Securing possibilities available in an instrument shall be such that separate securing of the settings may be possible			
		Stored measurement data is secured against intentional, unintentional and accidental changes in accordance with 3.5 of R 107-1			
3.4	A.6.5	Indication and recording of weighing results			
	Observe	Devices included with the instruments			
		Principal totalization indicating device	Pre	esent []	Not present []
		Supplementary totalization indicating device	Pre	esent []	Not present []
		Partial totalization indicating device	Pre	esent []	Not present []
		Data storage device	Pre	esent []	Not present []
		Printer	Pre	esent []	Not present []
3.4.1	Observe	Quality of indication			
		Reliable, easy and unambiguous under normal conditions			
		Overall inaccuracy of an analogue device $< 0.2 d_t$			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
		The scales, numbering and printing shall permit the figures which form the results to be read by simple juxtaposition			
3.4.2	A.6.5	Form of the indication			
3.4.2.1	Observe	Units of mass			
		Results contain names and symbols of the units of mass			
		for any one indication, only one unit of mass			
		Units of mass written in small letters (lower case) in accordance with 2.8 of R 107-1.			
3.4.2.2	Observe	Digital indication			
		Digital zero indication includes the display of a zero for all places that are displayed to the right of a decimal point and at least one place to the left			
		When no decimal values are displayed, a zero shall be displayed for each place of the displayed division			
		Decimal fraction is separated from its integer by a decimal sign (comma or dot) with the indication showing at least one figure to the left of the sign and all figures to the right			
		Decimal sign on one line with the bottom of the figures (e.g. 0.305 kg) to separate integer and decimal fraction			
3.4.2.3	Observe	Scale interval			
		All devices (except supplementary devices) shall have the same scale interval.			
		Form of the scale interval is in accordance with requirements in 2.3 of R 107-1			
		Decimal sign maintains its position in the display where the scale interval is changed automatically			
3.4.3	Observe	Totalization indicating devices	1	r	
		Allow reliable, clear and unambiguous reading of the results by simple juxtaposition and bear the symbol of the appropriate unit of mass.			
		Printing is clear and permanent for the intended use. Printed figures are at least 2 mm high			
		It is not possible to reset the principle totalization device to zero an automatic operation.			
		On interruption of automatic operation, it is not possible to reset the partial totalization indicating device to zero unless the last total indicated before resetting to zero is automatically recorded			
		Control indicating device is to a higher resolution than that of the principal totalization indicating device.			
		During static weighing in non-automatic operations, printing is inhibited if the stability criteria in 3.2.10 of R 107-1 are not fulfilled			
3.4.4	Observe	Combined indicating devices			
		Combined indication on demand clearly identified			
3.4.5		Instruments that tare weigh			
		For instruments used to receive (weigh in), the no-load reference value shall be determined and recorded only at the beginning of each weighing cycle			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed		Remarks
		For instruments used to deliver (weigh out), the no- load reference value shall be determined and recorded only after the gross load reference value for each weighing cycle has been indicated and recorded				
3.5	Observe	Data storage device				
		Memory of the instrument (hard drive)	Pr	esent []	Not present []
		Removable external storage	Pr	esent []	Not present []
		Stored data is adequately protected against intentional and unintentional changes during storage process and contains all relevant information necessary to reconstruct an earlier measurement				
		Data storage security				
		Stored data is secured in accordance with the appropriate requirements in 3.5 of R 107-1				
		If software realizing the data storage can be transmitted to or downloaded into the instrument these processes shall be secured in accordance with requirements in 3.6 of R 107-1				
		External storage devices identification and security attributes are automatically verified to ensure integrity and authenticity				
		Exchangeable storage media for storing measurement data need not be sealed provided that the stored data is secured by a specific checksum or key code				
		Replacement of old data with new data is only possible when the owner of the old data has given authority to overwrite the old data				
3.6	A.1.1	Software				
	Observe	Legally relevant software (T.2.7.7.1) of the instrument is identified by the manufacturer				
3.6.1	A.1.1	Software information submitted with software contro	lled inst	trument	s	
		Description of the legally relevant software				
		Description of the accuracy of the measuring algorithms (e.g. programming modes)				
		Description of the user interface, menus and dialogues				
		The unambiguous software identification				
		Description of the embedded software				
		Overview of the system hardware, e.g. block diagram, type of computer(s), software source code, etc, if not described in the operating manual				
		Means of securing software				
		Operating manual				
3.6.2		Security of legally relevant software				
		Appropriate requirements for securing given in 3.3 and 3.6 of R 107-1				
		Assignment of appropriate software identification to legally relevant software, which is adapted in the case of every software change that may affect the functions and accuracy of the instrument				

Requirement (R 107-1)	Test procedure	Totalizing hopper weighe	r checklist	Passed	Failed	Remarks
		Functions performed or initiate interfaces, i.e., transmission of software, shall comply with the sec for interfaces in 4.2.6 in R 107-1	ed via connected legally relevant curing requirements			
		National regulation may specify the security of software controlled instru-	ne requirements for uments			
3.7		Instruments with control indicatir	ng devices			
		Load receptor shall have the fac quantity of standard weights in Table 3 of R 107-1	cility to support a accordance with			
	A.5.4	Zero-setting devices				
		The types and modes of zero-sett instrument are specified in accord regulations	ing required on an lance with national	ente rem	er in arks	
	Observe	Zero-setting modes:				
		Automatic zero-setting		Pr	esent [] Not present []
		Semi-automatic zero-setting		Pr	esent [] Not present []
		Non-automatic zero-setting		Pr	esent [] Not present []
3.8.1	A.5.4.3	Accuracy of zero-setting: $\leq 0.25 d_t$				
3.8.2	Observe	Maximum effect				
		Effect of zero-setting device do maximum weighing capacity	es not alter the			
		Overall effect of:				
		Zero-setting range $< 4 \% =$	%			
		Initial zero-setting < 20 % =	%			
3.8.3	A.6.8.1	Control of the zero-setting device				
		Operation of the zero-setting devic only when the instrument is in (3.2.10), and	e shall be possible stable equilibrium			
		Rate of correction of zero-tracking than 0.5 <i>d</i> per second	shall not be more			
	Observe	Interlock prevents automatic operati	on:			
		• if the zero indication varies by or	more than:			
		$- 1 d_t$ on instruments with a setting device, or	n automatic zero-			
		 0.5 d_t on instruments with a non-automatic zero-setting de 	semi-automatic or vice			
		• if the instrument is not zer following an automatic weighing	roed automatically cycle			
		A description of the operation of t setting device (e.g. the maximum interval) is specified by the manufac	the automatic zero- programmable time cturer			
		The programmable interval s manufacturer is sufficient to maintain	pecified by the in zero within $0.5 d_t$			
		Non-automatic or semi-automatic inoperable during automatic operation	zero-setting device			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
3.8.4	Observe	Digital indicating device:			
		• provides an indication of when the deviation from zero is not more than 0.25 $d_{\rm t}$, or			
		 automatically maintains a "center of zero" condition to ±¼ dt or less 			
3.9	A.1.4	Descriptive markings, variable according to national	regulati	on:	
3.9.1	Observe	Markings shown in full:			
		Identification mark or name of the manufacturer			
		Identification mark or name of the importer (if applicable)			
		Serial number of the instrument			
		Product description			
		Control scale interval (if applicable) (g, kg or t)			
		Electrical supply voltage (V)			
		Electrical supply frequency, (if applicable) (Hz)			
		Pneumatic/hydraulic pressure (if applicable) (kPa or bar)			
		Software identification (if applicable)			
3.9.2	Observe	Markings shown in code:			
		Type approval sign			
		Indication of the class of accuracy: 0.2, 0.5, 1 or 2			
		Maximum capacity, Max (g, kg or t)			
		Minimum capacity, Min (g, kg or t)			
		Minimum totalized load, Σ_{min} (g, kg or t)			
		Totalization scale interval, d_t (g, kg or t)			
3.9.3	Observe	Supplementary markings:			
		Any additional markings	ente rem	er in arks	
3.9.4	Observe	Presentation of descriptive markings:			
		Indelible and of size, shape and clarity that allows easy reading			
		Shown in accordance with national language or in form of adequate, internationally agreed and published pictograms or signs			
		Grouped together in a clearly visible place either on a descriptive plate or sticker fixed permanently near the indicating device, or on a non removable part of the instrument itself			
		In case of a plate or sticker which is not destroyed when removed, a means of securing shall be provided			
		Shown on a programmable display, and:			
		At least Max, Min and d_t shall be displayed as long as the instrument is switched on			
		The other marking may be shown on manual command			
		Described in the type approval certificate			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
		Markings (device-specific parameters) comply with the securing requirements in 3.3 and 3.6			
3.9.4	Observe	Markings on a data plate for software controlled display	include:		
		Max, Min and d_t shown near the display			
		Type and designation of the instrument			
		Type approval number or sign			
		Name or identification mark of the manufacturer			
		Electrical supply voltage (V)			
		Electrical supply frequency (Hz)			
		Pneumatic/hydraulic pressure, (if applicable) (kPa or bar)			
3.10	A.1.4	Verification marks			
3.10.1	Observe	Position of verification marks:		-	
		Cannot be removed without damaging the marks			
		Allows easy application of marks			
		Visible without the instrument having to be removed			
3.10.2	Observe	Mounting		-	
		Verification mark support ensures conservation of the marks			
		The type and method of sealing shall be determined by national prescription.			
4		General requirements			
4.1.1		Rated operating conditions: errors do not exceed mpe			
4.1.2		Disturbances		-	
		Electronic instruments designed and manufactured so that:			
		Significant faults do not occur, or			
		Significant faults are detected and acted upon			
4.2	A.1.5	Functional requirements			
4.2.1	Observe	Acting upon significant faults:	Note b	elow	
		Instrument is made inoperative automatically, or			
		Visual or audible indication is provided automatically and continuous until the user takes action or the fault disappears			
		Totalized load information is retained when a significant fault occurs			
4.2.2	Observe	Indicator display test:			
		Upon switch-on of displays on which failures become evident, all relevant signs of indicating device are active and non-active for sufficient time to be checked by operator			
4.2.5	A.5.3	Warm-up time:	•	·	
	Observe	No indication or transmission of weighing results			
		Automatic operation is inhibited			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
4.2.6	A.7.2.2	Interfaces			
		When fitted:			
		Instrument shall continue to function correctly and its metrological functions shall not be influenced			
4.2.6.1	Observe	Interface information submitted with instrument:			
	A.7.2.3	 list of all commands (e.g. menu items) 			
		 description of the software interface 			
		 list of all commands together 			
		 brief description of their meaning and their effect on the functions and data of the instrument 			
		 other interface description 			
4.2.6.2	Observe	Interface security:			
		• legally relevant software, measurement data and functions of the instrument are not adversely affected or influenced by other interconnected instruments, or by disturbances acting on the interface			
		 protective interface protects data against accidental or deliberate interference during the transfer 			
		• hardware and software functions comply with the appropriate securing requirements in 3.3 and 3.6 respectively			
		• it shall be easily possible to verify the authenticity and integrity of data transmitted to and from the instrument			
		Other instruments required by national regulation to be connected to the interfaces of an instrument shall be secured to automatically inhibit the operation of the instrument for reasons of the non-presence or improper functioning of the required device			
4.2.7	A.6.6	AC mains voltage supply failure:			
	Observe	Metrological information retained for at least 24 hours			
		Switch-over to emergency power supply shall not cause significant fault			
4.2.8	A.6.7	External or plug-in (AC or DC) battery voltage suppl	y:		
		When battery voltage is below the specified voltage valu	e, the in	strument	:
		Continues to function correctly, or			
		Is automatically put out of service			
5		Type approval			
5.1.1	A.1.1	Documentation submitted for type approval includes:	-	-	
		Metrological characteristics of the instrument			
		Standard set of specifications for the instrument			
		Functional description of the components and devices			
		Drawings, diagrams and general software information explaining the construction and operation			
		Details of fractions p_i (modules tested separately)			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
		Indicating devices (3.4.3)			
		Data storage device (3.5)			
		Zero-setting device (3.8)			
5.1.1	A.1.1	Documentation submitted for type approval includes:			
		Interfaces (types, intended use, immunity to external influences instructions (4.2.6)			
		For software controlled instruments detailed software information (3.6)			
		Description of the stable equilibrium function of the instrument (3.2.11)			
		Drawing or photo of the instrument showing the principle and the location of control marks, securing marks, descriptive and verification marks (3.9, 3.10)			
		Operating instructions, operating manual			
		Any document or other evidence that the design and construction of the instrument complies with the requirements of the Recommendation			
5.1.2.1		General requirements			
		Instruments available for tests as follows:			
		 fully operational at a typical site 	Con	firm	
		 for laboratory simulation testing 	Con	firm	
5.1.2.2		Type evaluation tests			
		Documents examined and tests carried out to verify that	instrume	ent comp	lies with:
		 metrological requirements in Clause 2 			
		 technical requirements in Clause 3 			
		 requirements in Clause 4 for electronic instruments 			
		Acceptance of test report from another metrological authority	No	ote	
		Instruments used in static weighing shall comply with the requirements of 3.2.6	No	ote	
5.1.2.3	A.5.1	Material tests			
		Instruments subjected to in-site material tests in accordar	nce with:	:	
		• Separate verification method as in A.5.1.1			
		• Integral verification method as in A.5.1.2			
5.1.2.4		Simulation tests			
		Influence quantities shall be applied during simulation te in a manner that will reveal an alteration in accordance w	sts /ith:		
		• R 107-1, 2.7 for all instruments; and			
		• R 107-1, 4, for electronic instruments			
5.1.4		Modules			
		Examination and separate test of modules of an instrume	nt or sys	tem acco	ording to:
		Modules to be examined separately defined and submitted by the manufacturer			

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks
		The error limits applicable to a module which is examined separately apportioned in accordance with requirements in 5.1.4.1 of R 107-1			
5.2		Initial verification			
		Instruments shall comply with R 107-1, 2 (except 2.7) and 3 for any product(s) for which they are intended and when operated under normal weighing conditions	Confirm		
5.2.1		General requirements			
		Tests shall be carried out, in-situ, with the instrument fully assembled and fixed in the position in which it is intended to be used. Instrument installed such that the weighing operation will be the same whether for the purposes of testing or for normal weighing operation	Confirm		
5.2.2		Operational tests			
		Instruments subjected to in-site material tests in accordan	nce with:		
		Separate verification method as in A.5.1.1			
		Integral verification method as in A.5.1.2			
		Instruments used in static weighing in accordance with the integral verification method in A.5.1.2 shall comply with the requirements of 3.2.6			
5.2.3		Conformity			
		Conformity to the approved type and/or this Recommendation shall cover:			
		compliance with the appropriate maximum permissible errors in 2.2.1	Con	firm	
		correct functioning of all devices, e.g. interlocks, indicating and recording devices	Con	firm	
		construction material and design, as far as they are of metrological relevance	Con	firm	
		if appropriate a list of the tests performed	Con	firm	
6		Test methods			
6.1		General test procedure			
		In-situ material tests shall be carried out as follows:	1		
		In accordance with the descriptive markings	Con	firm	
		Under the rated operating conditions for the instrument	Con	firm	
		Not less than three material tests shall be conducted, one at maximum capacity, Max, one at minimum capacity, Min, and one close to the minimum totalized load, Σ_{\min} , marked on the instrument	Con	firm	
		With test load(s) that is representative of the range and type of products for which the instrument is likely to be used or product(s) for which the instrument is intended	Con	firm	
		Each test shall be conducted at the maximum rate of weighing cycles per hour	Con	firm	
		Minimum of five weighing cycles per material test shall be conducted	No	ote	

Requirement (R 107-1)	Test procedure	Totalizing hopper weigher checklist	Passed	Failed	Remarks	
		Equipment near the instrument, including conveyors, dust collection systems, etc. that are in use when the instrument is in normal operation, shall be in use during the tests	Note			
		If the instrument can divert weighed material through alternative discharge facilities the test program shall be performed for each alternative unless weigh hopper is not affected, for example, by different air flow	Note			
6.2		Control instruments and test standards				
6.2.1	A.5.1.1	Separate control instrument				
		Error and uncertainty of a separate control instrument verified at any time other than immediately prior to the weighing tests shall be less than one-fifth of the maximum permissible error for automatic weighing in 2.2.1				
6.2.2	A.5.1.2	Integral control instrument				
		Combined error and uncertainty of the integral control instrument shall be less than one-third of the maximum permissible error in 2.2.1	n Note mpe n Confirm t on e Note method			
		Integral control instrument provided with an appropriate scale interval, and complies with the requirements of 3.2.6 and A.5.1.2				
		When load receptor cannot be loaded with sufficient standard weights, instrument shall be subjected to material tests by the separate verification method. In which case an appropriate control instrument shall be available				
6.2.4		Standard weights				
		Reference standard weights or masses used for type examination or verification comply with the metrological requirements of OIML R 111:2004 Error of the additional weights used to determine the rounding error of the control instrument shall not exceed one-fifth of the maximum permissible errors of the instrument to be verified for the load, as specified in R 107-1, 2.2.2 for initial verification	Confirm			
6.3	A.5.1.2.3	Interruption of the automatic operation				
		Integral control instrument uses a test-stop program as part of the automatic weighing program to automatically interrupt automatic weighing operation twice as specified in R 107-1, A.5.1.2.3 during each weighing cycle in order to weigh and discharge a subdivision of the test load If the integral control instrument is installed as an air- enclosed system interruption of the automatic operation during consecutive weighing cycles may not be possible and tests shall be conducted as specified in R 107-1, A.5.1.2.7	Confirm			

Use this space to detail remarks from the checklist